

## RECOMMENDED REPLACEMENT SCHEDULE

**PREVENTIVE MAINTENANCE** 

**Process Filtration** 

As regulations and best practices become more stringent, it is important for manufacturing facilities to know the appropriate replacement schedule for elements that protect their process and product integrity. If a defined replacement schedule is not available for preventive maintenance of filtration elements, consider the following recommended replacement intervals.

HOUSING	REPLACEABLE PART TYPE	APPLICATION	RECOMMENDED REPLACEMENT INTERVAL				STEAM
			3 MOS	6 MOS	12 MOS	5 YRS	STERILIZATION CYCLES
DF	B, V, M, S	Compressed air			X		
	Α	Compressed air	X				
SG, HD	SB, FF, MF, SMF, FFHTNX, MFHTNX, SMFHTNX	Compressed air			X		
	AK	Compressed air	X				
	SBP, FFP, MFP, SMFP	Compressed air			X		
Drains	UFM-D, UFM-T, UFM-P, Service Kits	Condensate management				x	
P-EG, PG-EG, P-BE	Lifetec™ P-SRF V, Lifetec™ P SRF X*, Lifetec™ PF-PT N	Sterile air, gas	X				Up to 150 cycles *Up to 250 cycles
	P-GS, P-GSL N	Steam, gas		X			Or after 6 cleanings
P-FG, P-PT	PP-FC, PP-FC 100	Liquid	X				
	Lifetec™ PP N, Lifetec™ PP100 N, PP-TF N	Liquid		X			

HOUSING	REPLACEABLE PART TYPE	APPLICATION	RECOMMENDED REPLACEMENT INTERVAL				STEAM		
			3 MOS	6 MOS	12 MOS	5 YRS	STERILIZATION CYCLES		
PF-EG, PG-IL	LifeTec™ PES-WN, LifeTec™ PES-BN-A	Liquid	x				Up to 100 cycles		
	LifeTec™ P-GSL N	Liquid		X			Or 6 ultrasonic baths		
PG-EG, P-EG	LifeTec™ PT N, P-FF, P-MF, P-SMF, P-SB	Compressed air, gas			x				
	P-AK	Gas	X						
Ultrapac Smart	DF-S Ultrapleat	Compressed air	Every 3 months, check integrity with dryer screen for element status						
	Desiccant cartridges	oompressed an							
	Gaskets	Gaskets	At least every year or with every element replacement						

## Important Notic

Many factors beyond the control of Donaldson can affect the use and performance of Donaldson products in a particular application, including the conditions under which the product is used. Since these factors are uniquely within the user's knowledge and control, it is essential the user evaluate the products to determine whether the product is fit for the particular purpose and suitable for the user's application. All products, specifications, availability and data are subject to change without notice, and may vary by region or country.



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