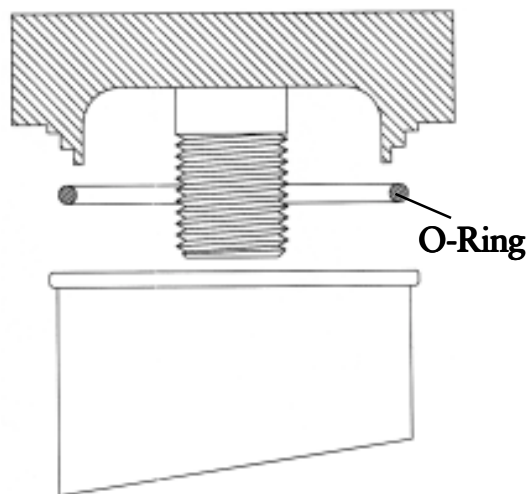


Use only one of the following seals and the corresponding installation method.

## O-Ring Seal (P166435)

Use with: Donaldson **HBK05** series filter heads only.



### 3 Easy Steps

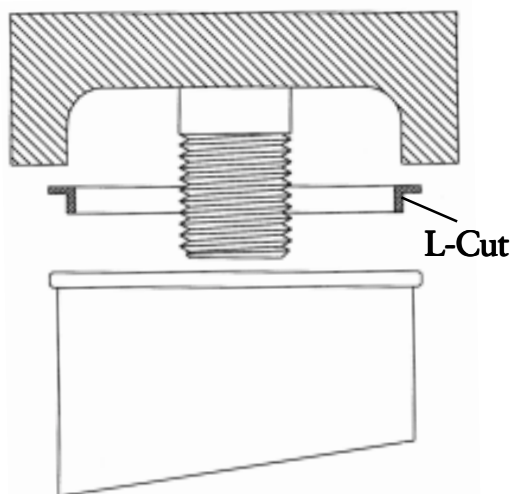
1. Remove used seal and clean gasket seat in head. Apply clean oil to new surfaces.
2. Install new seal on inside lip of filter.
3. Screw on new filter until gasket makes contact. Tighten filter until top edge makes metal to metal contact with filter head (approximately 1.5 additional turns).

### Remember...

- Over-tightening filter may damage head.
- Dispose of used filter properly.

## L-Cut Gasket (P170894)

Use with: Donaldson **LPS05** series filter heads and some non-Donaldson heads.



### 3 Easy Steps

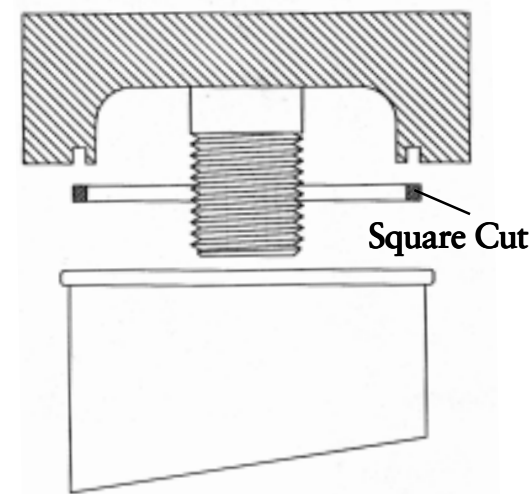
1. Remove used gasket and clean sealing surface. Apply clean oil to new gasket surfaces.
2. Install new gasket on inside lip of filter.
3. Screw on new filter until gasket makes contact. Tighten filter an additional 3/4 turn.

### Remember...

- Over-tightening filter may damage head.
- Dispose of used filter properly.

## Square-Cut Gasket (P165641)

Use with: Donaldson LHA **SP50/60, 80/90, 100/120** series filter heads and some non-Donaldson heads.



### 3 Easy Steps

1. Remove used gasket and clean groove in head. Apply clean oil to new gasket surfaces.
2. Install new gasket into groove in filter head.
3. Screw on new filter until gasket makes contact. Tighten filter an additional 3/4 turn.

### Remember...

- Over-tightening filter may damage head.
- Dispose of used filter properly.