



ULTRAPAC™ SMART HEATLESS REGENERATED ADSORPTION DRYER



COMPRESSED AIR PURIFICATION IN THREE STAGES

Adsorption drying - why?

Compressed air is an important process and energy medium applied in all areas of industrial production. The compressor inlet suction air contains contaminants, dirt particles and humidity (e.g. water vapour), which condenses in the compressed air systems. This condensate can lead to considerable costs (corrosion, freezing etc.).

The application of an Ultrapac™ Smart adsorption dryer can help avoid these costs.

This complete and compact purification package Ultrapac™ Smart dryer is equipped with a prefilter and afterfilter with UltraPleat™ technology.

- 1** The integrated prefilter retains solid particulates and liquid aerosols (oil/water).
- 2** The adsorption dryer next in line adsorbs the moisture in the compressed air up to a pressure dew point of -40 °C.
- 3** Finally, remaining solid particulates are retained in the integrated afterfilter.

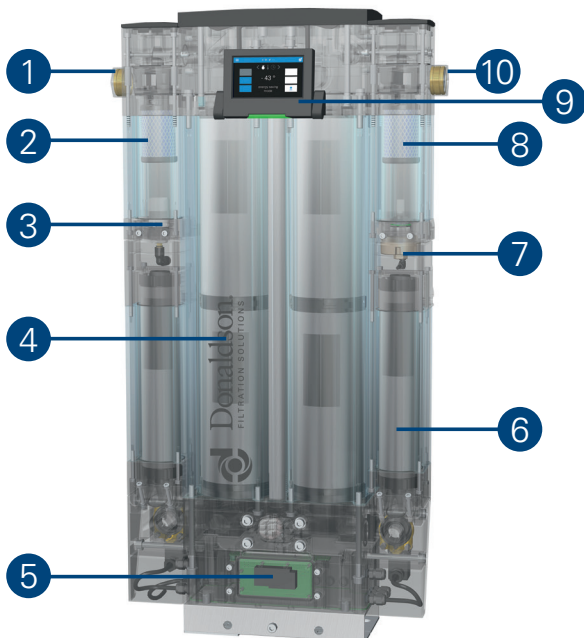
The three-stage purification system can be used to comply with ISO 8573-1:2010, which corresponds to the quality classes 1-2:1-2:1-2.

Compressed air quality classes	Solid particles			Water	Oil (liquid and vapor)
	Maximum particle count per m ³ (particle size, d in µm)			Pressure dew point	Concentration
	0.10 < d ≤ 0.5	0.5 < d ≤ 1.0	1.0 < d ≤ 5.0	°C	mg/m ³
0	Specified according to application and better than Class 1				
1	20,000	400	10	≤ -70	≤ 0.01
2	400,000	6,000	100	≤ -40	≤ 0.1
3	n.a.	90,000	1,000	≤ -20	≤ 1
4	n.a.	n.a.	10,000	≤ +3	≤ 5
5	n.a.	n.a.	100,000	≤ +7	> 5

Compressed air quality classes according to ISO 8573-1:2010

n.a. = not specified

Ultrapac™ Smart adsorption dryer



Compact design

1. Dryer inlet
2. Integrated UltraPleat™ prefilter
3. Condensate drain
4. Desiccant cartridge
5. Electronic control
6. UltraSilencer
7. Dew point transmitter (Superplus version)
8. Integrated UltraPleat™ afterfilter
9. Touch display (Superplus version)
10. Dryer outlet

WELL THOUGHT-OUT

Validated performance data: Stable pressure dew point at minimal regeneration air requirements (ISO 7183), innovative UltraPleat™ filtration technology provide a high filtration efficiency (ISO 12500). Provides opportunity for saving regeneration air through capacity control and compressor coupling.



Smart Connectivity:
Industry 4.0-ready.



The adsorption dryer can be flexibly configured and installed, as well as integrated in machines and equipment.



The UltraSilencer supports quiet operation (ISO 3744).



The all-round package includes easy handling of maintenance and service. All relevant components are easily accessible, filter elements and desiccant cartridges can be exchanged fast and easily.



May be used as part of an ISO 8573-1:2010 compliant system.

Validations in accordance to ISO 7183 Ultrapac™ Smart dryer, ISO 12500-1 and 12500-3 UltraPleat™ technology, ISO 3744 UltraSilencer.

MODULAR, VARIABLE, COMPACT



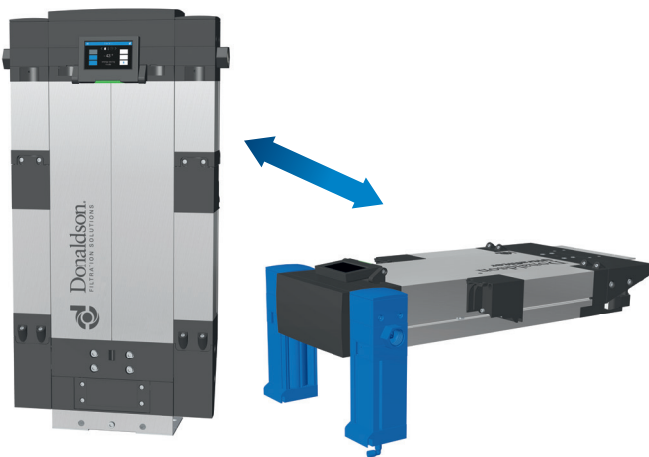
Modular design

The Ultrapac™ Smart dryer impresses through its variably arranged modules and flexible installation variants, whether standing, vertical, horizontal or attached to the wall.

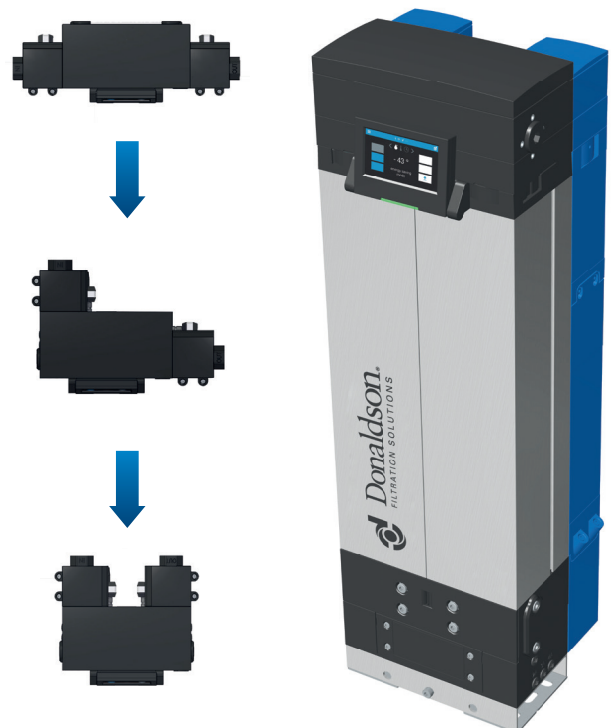
Additionally the inlet and outlet compressed air connections can be aligned in different directions and the prefilter and afterfilter are integrated into the adsorption dryer.

Space-saving application through compact design and modular arrangement

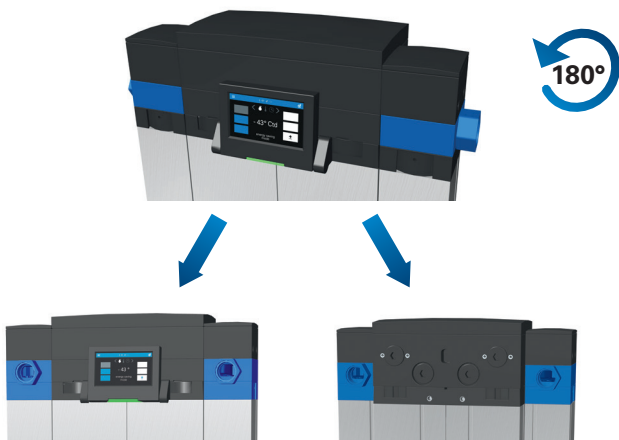
Vertical and horizontal alignment



Variable, compact arrangement



Inlet and outlet variable rotatable



QUIET, CLEVER, STABLE

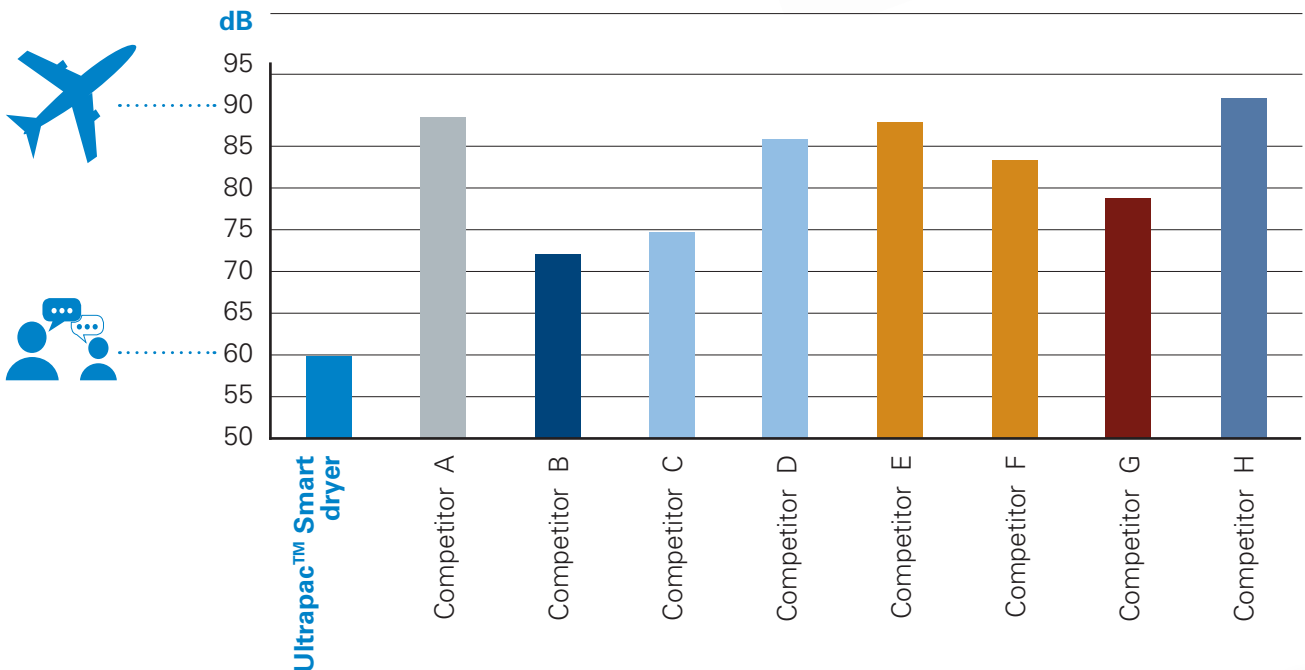


New silencer, quiet sounds

The Ultrapac™ Smart dryer is quieter than comparable adsorption dryers. In internal testing the Ultrapac™ Smart dryer operates in the range of just 60dB, while comparable units from other manufacturers tested in the range of 70-90 dB. The 60 dB volume is the volume of a normal conversation and thus supports your noise management program in the work place.



The noise management is made possible by the development of the powerful UltraSilencer.



Service-friendly cartridge, stable pressure dew point

The desiccant has a high adsorption capacity and excellent regeneration capabilities. The flow-optimized design leads to an optimum utilization of the desiccant volume even in partial load operation.

An additional plus point is the spring-loaded desiccant bed, which prevents abrasion of the desiccant and supports long service life. The desiccant is protected against external influences such as pressure shocks by spring-loading.

Switching between adsorption and regeneration of the cartridges takes place thanks to a dew point transmitter integrated in the Superplus variant only when the desiccant is saturated. The pressure dew point remains stable at below -40 °C. This promotes high efficiency and operational reliability.

Clean and easy exchange of the desiccant cartridge



SMART CONNECTIVITY

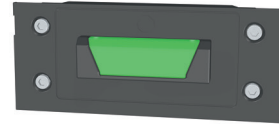


Superplus Touch Display



- Alarm contact
- Smart connectivity
- Ultraeconomy (dew point control)
- Intermittent operation (compressor coupling)

Standard LED Signal



- Alarm contact
- Intermittent operation (compressor coupling)



ULTRAPLEAT™ TECHNOLOGY



The innovative UltraPleat filtration technology uses a structure of coated high-tech fibres that are processed into a pleated filter medium with a high separation efficiency of liquid particles and a high absorption capacity for solid particles.



Success Factors of the UltraPleat Technology

- 1 High-tech fibre filter media
- 2 Pleated form and structure
- 3 Special filter media coating
- 4 Outer stainless steel support sleeve

EXTENSIVE APPLICATION OPTIONS



Adsorption dryers are used where highly purified and dry compressed air is required in accordance with ISO8573-1.

Examples of application areas:

- Food processing
- Beverage
- Pharmaceutical
- Medical
- Industrial machinery
- Plastic industry
- Laser cutting
- Packaging and bottling
- Packaging
- Optical measuring machines
- Automotive
- Energy



Feel free to send your request to CAP-europe@donaldson.com

Food processing



Automotive



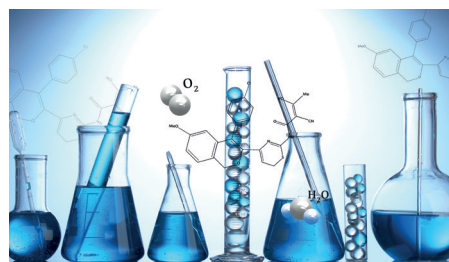
Energy



Pharmaceutical



Chemical



Medical



Packaging and bottling



Beverage

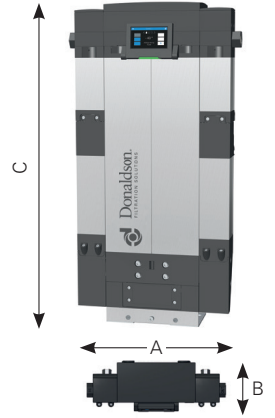


Industrial machinery



ULTRAPAC SMART DRYER TECHNICAL DATA

Ultrapac Smart Superplus Dryer		Volume flow rate* inlet m ³ /h	Regeneration air consumption (averaged)* m ³ /h	Compressed air connection Inch	Dimensions		
					Width (A) mm	Height (C) mm	Depth (B) mm
Mini	0005	5	0.85	1/2	314	497	114
	0010	10	1.70	1/2	314	764	114
	0015	15	2.55	1/2	314	1031	114
	0020	20	3.40	1/2	314	1298	114
	0025	25	4.25	1/2	314	1565	114
Midi	0035	35	5.95	1	464	866	168
	0050	50	8.50	1	464	1130	168
	0065	65	11.05	1	464	1394	168
	0080	80	13.60	1	464	1658	168
	0100	100	17.00	1	464	1922	168



Explanations: * related to the intake condition of the compressor +20 °C, 1 bar (abs), at compressed air inlet temperature of +35 °C and 7 bar (g) operating pressure. Pressure dew point: -40 °C, minimum pressure: 4 bar (g), maximum pressure: 16 bar (g) (type 0005 to 0025), 12 bar (g) (type 0035 to 0100), inlet temperature: min +5 °C, max +55 °C (dimensioning see below).

Sizing

f	4 bar (g)	5 bar (g)	6 bar (g)	7 bar (g)	8 bar (g)	9 bar (g)	10 bar (g)	11 bar (g)	12 bar (g)	13 bar (g)	14 bar (g)	15 bar (g)	16 bar (g)
20 °C	0.91	0.99	1.08	1.16	1.23	1.30	1.37	1.43	1.49	1.55	1.61	1.66	1.72
25 °C	0.89	0.98	1.07	1.15	1.22	1.29	1.36	1.42	1.47	1.53	1.59	1.65	1.70
30 °C	0.83	0.97	1.06	1.13	1.21	1.27	1.34	1.40	1.46	1.51	1.56	1.62	1.67
35 °C	0.63	0.75	0.88	1.00	1.12	1.25	1.33	1.39	1.45	1.50	1.55	1.60	1.65
40 °C	0.48	0.57	0.67	0.76	0.86	0.95	1.05	1.14	1.24	1.33	1.43	1.52	1.62
45 °C	0.37	0.44	0.51	0.58	0.66	0.73	0.81	0.88	0.95	1.03	1.10	1.17	1.25
50 °C	0.28	0.34	0.40	0.46	0.51	0.57	0.63	0.68	0.74	0.79	0.85	0.91	0.97
55 °C	0.22	0.27	0.31	0.36	0.40	0.44	0.49	0.53	0.58	0.62	0.67	0.71	0.76

Maximum operating pressure 16 bar (g) (type 0005 to 0025), 12 bar (g) (type 0035 to 0100).

$\dot{V}_{corr} = \frac{\dot{V}_{nom}}{f}$ Example: $\dot{V}_{nom} = 22 \text{ m}^3/\text{h}$, inlet temperature = 25 °C, operating pressure = 12 bar (g)

$\dot{V}_{korr} = \frac{22 \text{ Nm}^3/\text{h}}{1.47} = 14,97 \text{ Nm}^3/\text{h}$
calculated dryer size: **Ultrapac Smart dryer, type 0015**

For more information on the Ultrapac Smart heatless regenerated adsorption dryers, or for help identifying the right dryer for your application, contact your local Donaldson representative today.

Donaldson Company, Inc.
Minneapolis, MN
donaldson.com • shop.donaldson.com

North America
Email: caigf@donaldson.com
Phone: +1 866-933-4648

Latin America
Email: industrialair@donaldson.com
Phone: +52-449-300-2442
Toll Free: (CO) (57) 601-580-1611
(CL) +800-914-544 • (PE) +800-712-10
(BR) +55 (11) 99707-6689

Australasia
Email: marketing.australia@donaldson.com
Phone: +61-02-4350-2066
Toll Free: (AU) +1800-345-837 • (NZ) +0800-743-387

India
Email: info.difs@donaldson.com
Phone: +91-124-4807-400

Korea
Email: cap-kr@donaldson.com
Phone: +82-2-517-3333

Japan
Email: jp-air-gas@donaldson.com
Phone: +81-42-540-4123

Europe
Email: cap-europe@donaldson.com
Phone: +49-21-29-5690

China
Email: info.cn@donaldson.com
Phone: +86-400-921-7956

Southeast Asia
Email: sea.salesenquiry@donaldson.com
Phone: +65-6311-7373



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