COMPRESSED AIR AND PROCESS FILTRATION
Our passion is to add value to our customers by providing future-oriented compressed air and process filters and systems that are optimized from standpoints of energy consumption, efficiency and cost effectiveness. We are certain that our state of the art facilities, coupled with our extensive technical experience and engineering expertise, will guarantee excellence in the solutions we deliver.

As a technology-driven organization we’ve been strongly investing in research and development serving as incubator for the development of all products marked with the “Turbo D”.

Our global network of scientists and engineers is continuously developing next-generation products and services. While continuously pursuing innovation and new technologies in design, manufacturing and delivery, we are also sharply focused on environmental issues, energy and resource management as well as corporate health and safety. We believe in sustainability that pays off!

Let us guide you through the specification and development of energy-efficient and cost-effective filtration solutions.

Feel free to contact us on CAP-europe@donaldson.com
ABOUT DONALDSON
Everything from one single source

100 years of filtration experience
Donaldson is a leading worldwide provider of filtration solutions and media manufacturer covering the entire process chain. From development through production to distribution and maintenance – you can get everything from one single source.

Since 1915, our innovative technologies improve people’s lives, enhance equipment performance and help to protect the environment. We are a technology-driven company that promises no less than the best solutions for high quality compressed air purification, sterile air, steam and liquid filtration.

Our products are engineered to
- improve filtration efficiency
- extend filter lifetime
- guarantee a maximum of energy savings
- ensure a high product quality

This is included in our first class service:
- Total customer care commitment
- Service for compressed air purification
- Leading filtration expertise
- Local presence

Versatile filtration solutions for compressed air applications
The Ultra-Filter was developed on the basis of worldwide experience and innovative designs for highly efficient and economic filtration technology.

- A flow-optimised filter design guarantees minimum pressure loss
- The innovative filtration technology ensures high separation efficiency
- An intelligent overall concept for unrivalled efficiency
- New filtration technology UltraPleat® reduces the differential pressure and this with consistently high filtration performance
- Validated performance data acc. to ISO 12500-1 (oil aerosols), 12500-2 (oil vapours) and 12500-3 (particles)
- Reliable achievement of the compressed air quality to suit the application acc. to ISO 8573-1
- 1935/2004/EC approved for indirect food contact

Worldwide service
Total filtration service for compressed air.

Success factors of the UltraPleat® technology

New filter media and improved pleat (form and structure)

Improved filter media coating

Outer stainless steel liner

The proven UltraPleat® technology is available for filter elements S and M.
PURIFICATION OF COMPRESSED AIR, GASES AND LIQUIDS
Tailor-made solutions for your application

Compressed air purification
Donaldson delivers a complete system of filtration and separation products for compressed air systems. Donaldson’s technology in the field of compressed air, gas and liquid separation extends from the compressor room to all points of use in the factory. Components are designed and matched for optimal performance.

Donaldson’s engineering service leads new products from concept to implementation. The product portfolio covers industrial filters, refrigeration and adsorption dryers as well as condensate treatment.

Process filtration
Where quality requirements are exceptionally high, Donaldson has a selection of process filters which will enable you to reach maximum purity standards. For these purposes Donaldson supplies pre- and sub-micro filters for liquids, for compressed air, gases and sterile air systems.

Adsorption dryer and system solutions
Processing concepts consisting of filtration and drying are an integral part of various compressed air applications. Donaldson designs and manufactures complete solutions that are tailored to individual customer requirements. This guarantees high reliability and simultaneously efficient operation.

Filter housings
Filter housings for the aeration on storage tanks.

Ultrapac® Smart
Ultrapac® Smart heatless regenerated adsorption dryer for pure air.

How can we meet your filtration needs? Please contact us on CAP-europe@donaldson.com
PRODUCT HIGHLIGHTS
Innovation in Compressed Air Purification & Liquid, Steam and Sterile Air

Ultrapac® Smart

The very quiet adsorption dryer Ultrapac® Smart offers a stable pressure dew point at minimal regeneration air requirements and innovative UltraPleat® filtration technology.

More information on page 18.

Ultra-Filter DF

New filtration technology UltraPleat® reduces the differential pressure and this with consistently high filtration performance.

More information on page 14.

LifeTec®

The new liquid process filtration range: High flow rate for sterile grade-filtration and high particle retention capacities for prefiltration.

More information on page 17.

(P)-SRF C/V/X

The new sterile air filters offer a high retention rate down to 3 nm (nanometers) and are reliable even under extreme conditions.

More information on page 17.
With experts working on six continents, Donaldson delivers both the resources and expertise of a global corporation and the personalized customer service of a local firm. We know that fast and prompt support is key to your application.

To master this challenge down to the smallest detail, we operate a full coverage network throughout Europe, with industry experts and experienced service technicians.

Dedicated engineers are locally on hand to assist or plan application specifications, implement system installation and look after ongoing maintenance.
INDUSTRIES AND APPLICATIONS

You are committed to manufacturing excellence – so are we

We offer a wide variety of tailor-made services for these applications. For example a complete filtration portfolio of innovative solutions for air & gas, steam and liquids. All products are designed to reach maximum purity standards and fulfil highest quality requirements.

**Reliable product quality**

All filter elements are produced, packaged and shipped under strict controls in an exact manner and meet the quality and performance data that are stored in the product specification.

### INDUSTRIES AND APPLICATIONS

**Industrial machinery**

**Electrical machinery**

**Automotive**

**Oil and gas**

**Industrial gases**

**Paints and coatings**

**Energy**

**Environment**

Feel free to send your request to CAP-europe@donaldson.com
Regardless of the filtration application you are responsible for: Donaldson is your partner! In decades of close cooperation with our customers, we have gathered expert knowledge in nearly all fields of industrial production.
## COMPRESSED AIR PURIFICATION

**Tailor-made solutions for compressed air purification**

<table>
<thead>
<tr>
<th>Compressed air quality class</th>
<th>Dirt (solid particles)</th>
<th>Water Pressure</th>
<th>Oil Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Specified acc. to application and better than Class 1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>20,000</td>
<td>10</td>
<td>≤ 70</td>
</tr>
<tr>
<td></td>
<td>0.10 &lt; d ≤ 0.5</td>
<td></td>
<td>≤ 0.01</td>
</tr>
<tr>
<td>2</td>
<td>400,000</td>
<td>100</td>
<td>≤ 40</td>
</tr>
<tr>
<td></td>
<td>0.5 &lt; d ≤ 1.0</td>
<td></td>
<td>≤ 0.1</td>
</tr>
<tr>
<td>3</td>
<td>n.s.</td>
<td>1,000</td>
<td>≤ 20</td>
</tr>
<tr>
<td></td>
<td>1.0 &lt; d ≤ 5.0</td>
<td></td>
<td>≤ 1</td>
</tr>
<tr>
<td>4</td>
<td>n.s.</td>
<td>10,000</td>
<td>≤ +3</td>
</tr>
<tr>
<td></td>
<td>n.s.</td>
<td></td>
<td>≤ 5</td>
</tr>
<tr>
<td>5</td>
<td>n.s.</td>
<td>100,000</td>
<td>≤ +7</td>
</tr>
<tr>
<td></td>
<td>n.s.</td>
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<td>&gt; 5</td>
</tr>
</tbody>
</table>

Compressed air quality acc. to ISO 8573-1

n.s. = not specified

Legend:

- Compressed Air
- Condensate

### Compressed air and process filtration | Compressed air purification

1. Compressor
2. UFK-W Aftercooler (water cooled)
3. DF-C Cyclone Separator
4. Air Receiver Vessel
5. DF-V Coalescence Filter (included in Buran DC)
6. Refrigeration Dryer (Buran DC incl. pre- and afterfilter)
7. DF-M Coalescence Filter (included in Buran DC)
8. OFP 2000 Adsorption Dryer with Oil Vapour Adsorber
9. DF-S Particulate Filter
10. DF-T Three-Stage Filter (Coalescence Filter, Oil Vapour Filter, Particulate Filter)
11. ALD Adsorption Dryer (incl. pre- and afterfilter)
12. AKC Oil Vapour Adsorber
13. DF-A Oil Vapour Filter
14. ALG-S Breathing Air Unit
15. UFM-D Condensate Drain
16. UFS-SP Oil/Water Separator

ISO 8573-1

7 : 9 : X (40 mg/m³)
Compressed air and process filtration

ISO 8573-1
2 : 2 : 1
PDP ≤ -40 °C
Oil ≤ 0.003 mg/m³

ISO 8573-1
1 : 2 : 1
PDP ≤ -40 °C
Oil ≤ 0.003 mg/m³

ISO 8573-1
1 : 4 : 1
PDP ≤ +3 °C
Oil ≤ 0.003 mg/m³

ISO 8573-1
2 : 4 : 2
PDP ≤ +3 °C
Oil ≤ 0.1 mg/m³

ISO 8573-1
1 : 1 : 1
PDP ≤ -70 °C
Oil ≤ 0.003 mg/m³

CO ≤ 5 ppm
CO₂ ≤ 500 ppm
SO₂ ≤ 1 ppm
NOₓ ≤ 2 ppm
### Compressed air and process filtration

**PRODUCT FINDER**

#### Compressed air

<table>
<thead>
<tr>
<th>Water-free</th>
<th>Particle-free</th>
<th>Oil-free</th>
<th>Drying</th>
<th>Odour-free</th>
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<tbody>
<tr>
<td>UFK-W</td>
<td>DF</td>
<td>DF</td>
<td>Buran</td>
<td>ALG 20</td>
</tr>
<tr>
<td>UFK-L</td>
<td>SG</td>
<td>SG</td>
<td>Boreas</td>
<td>ALG</td>
</tr>
<tr>
<td>DF-C</td>
<td>DFX</td>
<td>DFX</td>
<td>Brisa</td>
<td>Ultrapure 2000</td>
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<tr>
<td>AG-Z</td>
<td>HD</td>
<td>HD</td>
<td>Bora</td>
<td>Oilfreepac 2000</td>
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<tr>
<td>SG-Z</td>
<td>VX</td>
<td>VX</td>
<td>SPN</td>
<td>OFP</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>Nitropac</td>
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<tr>
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<td>UltraPleat® MX</td>
<td>UltraPleat® MX</td>
<td>FRL</td>
<td>Ultrasorp Smart AKC</td>
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<td>UltraPleat® SX</td>
<td>UltraPleat® SX</td>
<td>Ultrapac HED/ALD/MSD</td>
<td>AKC</td>
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<tr>
<td></td>
<td>P</td>
<td>AX</td>
<td></td>
<td>DFX</td>
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<tr>
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<td>B</td>
<td>DF-T</td>
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<td>AX</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A</td>
<td></td>
<td>DF-T</td>
</tr>
<tr>
<td></td>
<td></td>
<td>V</td>
<td></td>
<td>A</td>
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# Process filtration

<table>
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<tr>
<th>Sterile</th>
<th>Condensate</th>
<th>Steam</th>
<th>Gases</th>
<th>Liquid</th>
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<tr>
<td>P-BE</td>
<td>UFM-D</td>
<td>P-EG</td>
<td>(P)-SRF C</td>
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<td>P-EG</td>
<td>UFM-P</td>
<td>P-EGS</td>
<td>(P)-SRF V</td>
<td>P-KG</td>
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<tr>
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<td>UFS-SP N</td>
<td>PG-EG</td>
<td>(P)-SRF X</td>
<td>(P)-SM N</td>
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<td>(P)-GS N</td>
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<td>LifeTec® PT N</td>
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<tr>
<td>(P)-SRF V</td>
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<td>(P)-GSL N</td>
<td>LifeTec® PT N</td>
<td>LifeTec® PES WN</td>
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<tr>
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<td></td>
<td>(P)-GS VE</td>
<td>LifeTec® PP 100 N</td>
<td>LifeTec® PP 100 CN</td>
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<td>LifeTec® PP N</td>
<td>LifeTec® PP-TF N</td>
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<td></td>
<td></td>
<td></td>
<td>LifeTec® PES BN</td>
<td>LifeTec® PES BN</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>PP-FC PP-FC 100</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(P)-GSL N</td>
<td></td>
</tr>
</tbody>
</table>
COMPRESSED AIR FILTRATION AND PURIFICATION

Compressed air filter Ultra-Filter DF

Ultra-Filter DF
- Flow rate from 35 m³/h to 1,100 m³/h
- Flow-optimised filter housing and filter element design
- Validated performance acc. to ISO 12500-1 (oil aerosols), ISO 12500-2 (oil vapours) and ISO 12500-2 (particulates)
- Outer and inner surfaces protected against corrosion
- Compact, service-friendly design due to bayonet-fixing, low space requirement and simple handling during filter element exchange
- Economizer function with digital differential pressure gauge

High pressure filter housing HD
- Working pressure 20 bar to 400 bar
- Suitable for compressed air and technical gases

DFX filter housings
- Housings made of aluminum, designed for operating pressure up to 25 bar and operating temperatures from -20 °C up to +120 °C

Silicone free filters
- Specifically designed for use in the automotive and paint industries

Three stage filter DF-T

DF-T (three) stage filter
- This unique filter element combines three high efficiency purification stages in one single element
- Sub-micro coalescence filter
- Activated carbon adsorbent
- High efficiency particle filter
- Nominal flow rates up to 110 m³/h @ 7 bar
- Economizer offers control filter lifetime and differential pressure
- Compact space saving solution for point of use application
- Service advantages vs. multiple housing combination

Cyclone Separator DF-C

Cyclone Separator DF-C
- Cyclone Separator will remove bulk water, oil droplets as well as solid particulates from the compressed air stream
- Innovative spin insert ensures low differential pressure and simultaneously lowered requirements of energy, the cyclone separator offers substantial cost savings
- High retention rates over large flow range
- Bayonet fixing between housing head and bowl for ease of inspection and cleaning
- DF-C Superplus including UFM-D condensate drain

NEW!

PROVEN TECHNOLOGY

UltraPleat® Technology

Up to 60% installation space can be reduced in comparison to a three filter combination
**BREATHING AIR SYSTEMS**

**Ultrapure ALG 20**

- Flow rate of 60 m³/h
- Four persons can be provided with breathing air
- Portable version in stable housing with 2 or 3 filter stages, depending on the contamination of the compressed air
- Easy maintenance and filter change
- ATEX version available

![Ultrapure ALG 20](image)

**Ultrapure 2000**

- Purification package including adsorption dryer, CO-, CO₂-, NOX- and SO₂ removal, pre-, afterfilter and automatic condensate drain
- Breathing air quality in excess of all relevant international standards
- Compact, modular and space-saving design solution
- Adsorbent in cartridges for easy and clean exchange

![Ultrapure 2000](image)

**Ultrapure ALG**

- Breathing air system with adsorption dryer
- CO, CO₂, SO₂, NOX precipitation to meet all relevant international breathing air specifications
- Cabinet design solution
- Pre- and afterfilters included; zero-loss condensate drain on prefilters
- Optimal adaption and generous dimensioning of all components for long lifetimes of processing stages and low differential pressure
- Controller including operating status LED, alarm and service messages

![Ultrapure ALG](image)
COMPRESSED AIR FILTRATION

Compressed air filter housings

**AG & SG filter housings**
- Flow rate from 1,440 m³/h to 2,880 m³/h (AG) and from 1,080 m³/h to 38,400 m³/h
- Low pressure drop
- Include differential pressure gauge
- SG available with ATEX specification
- Maximum working pressure 16 bar

**AG-Z & SG-Z Cyclone Separators**
- Flow optimised filter housing design
- Cyclone Separator will remove bulk water, oil droplets as well as solid particulates from the compressed air stream
- Retention rate > 99% for particle size of 10 μm and larger
- AG-Z Superplus including UFM-D condensate drain

Compressed air filter elements

**Filter elements**
- Available as prefilter and activated carbon filter
- UltraPleat® filtration technology
- Low differential pressure
- High dirt holding capacity
- Longer service life
- Lowest filtration costs
- Validated performance acc. to ISO 12500-1 (oil aerosols), ISO 12500-2 (oil vapours) and ISO 12500-2 (particulates)

Replacement filter

**Replacement filter elements**
- Improved filtration efficiency
- Lower differential pressure
- Longer service life
- Lower filtration costs
- Higher efficiency
- More energy saving
- Lower initial and operational costs
- Hundreds of varieties to choose from stock
FILTERS FOR STERILE AIR, LIQUIDS AND STEAM

Sterile air filter

(P)-SRF C/V/X
- High retention rate down to 3 nm (nanometers)
- High temperature & mechanical resistance
- Reliable under extreme conditions
- Last for more than 160 sterilization cycles
- Suited for the use in applications with VPHP and ozone sterilization

Steam filter

(P)-GSL N
- High dirt holding capacity at a low differential pressure and a high flow rate
- Can be regenerated by back washing and ultrasonication
- Retention rate > 99.996% at 0.01 μm
- Suitable for temperatures from -20 °C up to +200 °C
- Also available as 5 μm grade for culinary steam
- Suitable for food contact use acc. to CFR Title 21 & 1935/2004/EC

Liquid filter

LifeTec®
- Absolute ratings of 0.2 μm, 0.45 μm & 0.6 μm
- Outstanding flow rate
- Highly resistant materials
- Extremely low adsorption of proteins
- High thermal stability, permanently hydrophilic
- Approved for food contact use acc. to CFR Title 21 & 1935/2004/EC
- A selection of stainless steel housings for your application are available
Compressed air and process filtration | Adsorption dryers

**ADSORPTION DRYERS**

Heatless regenerated adsorption dryers

**Ultrapac® Smart**
- Copact design with integrated pre- and afterfilter
- Exceptionally quiet
- Modular and space-saving design
- Flow rate 5 to 100 m³/h
- Stable dew point -40 to -70 °C

Heatless regenerated adsorption dryers

**Ultrapac HED/ALD/MSD**
- Complete and compact purification package with pre- and afterfilter
- Flow rate 5 m³/h to 1,000 m³/h
- PDP -40 °C/-70 °C

Heat regenerated adsorption dryers

**HRE**
- All climate zones
- Very flexible solutions
- Low investment costs
- Easy maintenance

**HRG**
- Energy-saving (zero purge)
- Low operating costs
- Designed for fully automatic and continuous operation
- Cooling with ambient air
- Easy maintenance

**HRS**
- High energy-saving (zero purge, low desorption temperature)
- Low operating costs
- Easy maintenance

**HRS-L**
- Worldwide applicable
- Energy-saving (zero purge)
- Low operating costs
- Easy maintenance
- Pressure dew point up to -70 °C

Further adsorption dryers concepts HRI, HRC, ARBG Biogas are available on request.
Refrigeration compressed air and membrane dryers

**Refrigeration compressed air dryer**

**Buran**
- Flow rate 20 m³/h to 1,175 m³/h
- Reliable pressure dew point +3 °C
- Corrosion resistant aluminium heat exchanger
- Plug & play solution; with integrated filters for 20 m³/h – 850 m³/h range
- Environmentally friendly refrigerant R407c/R134a with high overload capacity

**Membrane dryer**

**VarioDry SPN**
- Very low purge air
- Lightweight design
- Nine types with 3.0 m³/h up to 63 m³/h
- Dew point reduction down to -40 °C or variable reduction
- Diagonal cross wrapped fibres
- Maintenance free and easy to install
- No electrical supply required
- Almost noiseless operation
- SPN Superplus including prefilter

**Boreas**
- Volume flow 1,260-21,000 m³/h
- Variable speed control (energy savings under partial load conditions)
- Electronic-level-controlled condensate drain on the heat exchanger

**Bora**
- Flow rate 25- 6,060 m³/h
- Working pressure up to 45 bar
- Ideal for PET applications
- Hot gas bypass control

**NEW!**
Compressed Air Filtration · Filters for Sterile Air, Steam and Liquids · Refrigerant Drying · Adsorption Drying · Condensate Drains · Condensate Purification Systems · Process Air and Gas Processing

Total Filtration Management
Donaldson offers a wide variety of solutions to reduce your energy costs, improve your productivity, guarantee production quality and help protect the environment.

Total Filtration Service
A comprehensive range of services keeps your production at peak performance and at the lowest total cost of ownership.

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CARSEA@Donaldson.com

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