A SUCCESSFUL PARTNERSHIP

1 Boiler Feed
Boiler feed and makeup water typically comes from municipal or well sources. Efficient systems will return condensed steam to the boiler as a supplemental source. Any of these options has contaminants that will reduce the life and reliability of a boiler and steam system. Coarse filtration used to purify any water entering the boiler will prolong the system’s useful life by removing dirt, rust, and scale that corrode and clog the system. Use a P-FG housing with a PP-Q filter. Use the P-GSL N 25 micron for high temperature condensate returns.

2 Culinary Steam Filter
The heat energy contained in steam contributes to accelerated degradation of system components such as carbon steel pipes, sealing elastomers, and mechanical components like pressure reducing valves. This is problematic when CIP and SIP are used together because these contaminants clog CIP wands and spray balls and render them ineffective. Use a P-EG housing and P-GSLN 25 micron filter as an entrainment separator followed by a P-GS 5 micron filter to produce culinary grade steam. Stainless drains should be installed on each housing to evacuate condensate.

3 Tank Vent
As liquids are added, mixed, or pumped out of the concentrate tanks, makeup air is needed to prevent the tank from collapsing. It is also used during sanitization or sterilization when steam condenses or temperature changes. In order to ensure that the makeup air is safe and sterile, use a P-BE tank vent housing with P-SRF V element.

4 Polisher Filters
Ion exchange, sand and carbon filters have been used for years and are usually the most economical way to pre-treat water in the plant. Although these low-cost technologies do clean the water of certain contaminants such as large particles and chloramines, bits of sand and carbon often find their way downstream where they can damage more expensive and sensitive treatment equipment like UV sterilizers. A P-FG housing and PP-Q or PP-FC 5 micron elements placed after the treatment equipment ensures the downstream equipment operates smoothly.
CO₂ Filtration
CO₂ is stored under pressure to save space. In doing so, it is often compressed with a mechanical compressor and should be filtered in a way similar to compressed air in order to ensure oil aerosols or vapors are not present, as these can cause off-tastes or films in beverage products. Another concern with CO₂ is that it is in part produced as a hydrocarbon combustion by-product. A PG-EG housing with an AK element will help to remove any hydrocarbons that did not fully oxidize and improve purity.

Rinse Water
Water is used to remove dust and dirt in cans before they are filled to ensure cleanliness. The water must also be filtered to ensure the effectiveness of this operation. A PF-EG housing and LifeTec™ PES-WN 0.2 micron element will ensure that water used for product contact surfaces is clean and free from microorganisms.

Compressed Air Condensate
Hot air leaving the air compressor is often cooled by an aftercooler or refrigerated air dryer which causes water vapor to condense. Use a DF-C cyclone separator to remove this water and ensure that storage tanks remain relatively clean and dry to prevent rust from forming. Run the condensate drains from all compressed air equipment to a DS oil-water separator which will allow the wastewater discharge stream to be clean and compliant with environmental and safety regulations.

High Pressure Coalescing and Particulate Filtration
For plants that are making their own plastic bottles, high pressure sterile air is required to expand the preforms. The HD high-pressure housing and SRF filter are well-suited to this application and will help ensure that the warm soft bottles are not impacted with impurities.

Plant Compressed Air
Other compressed air users such as airveyors, packagers, palletizers, and general pneumatic equipment should be supplied with clean, dry air to prevent malfunction. The DF filter combination housings are three housings in series with coalescing and activated carbon elements. These housing combinations have the ability to remove particulate, and aerosols such as water and oil to protect equipment.
Important Notice
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• Advanced design and testing capabilities
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• Extensive filter analysis and trouble-shooting
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