**PROCESS FILTRATION**

For over 35 years, Donaldson Process Filtration has provided quality liquid filtration products to process industries around the world. Donaldson innovative filter designs focus on energy efficient operation at high flow rates and are available in a wide variety of materials, micron ratings, and end styles to meet your specific requirements. From pre-filtration to final, and from low capacity to high, when you think purity, think Donaldson.

**ADVANCED FILTRATION TECHNOLOGY**

With Donaldson’s advanced technology in place, it’s possible to reduce your total cost of ownership by optimizing filter performance and improving energy efficiency. LifeTec™ liquid filters with a unique media configuration and cage design that substantially increases dirt-holding capacity, flow through, and strength.

**UNRIVALED SUPPORT AND EXPERTISE**

Your business and brand reputation depend on cleanliness throughout your production process. That’s why it’s important to have a filtration partner who is experienced, reliable, and available when you need them.

- Extensive filter analysis and troubleshooting
- Complete facility assessments
- Comprehensive product warranty
- In-stock and ready to ship
- FDA Code of Federal Regulations, Title 21
- GFSI sanitary guidelines such as SQF and BRC
- 3-A sanitary and hygienic guidelines
- EC 1935/2004 (Food Contact Materials)
- EU 10/2011 (Plastic materials with Food Contact)
- EC 2023/2006 (Good Manufacturing Practice for Food Contact Materials)

**EXTENSIVE PRODUCT PORTFOLIO**

We stock thousands of elements, housings, and accessories for Donaldson filters as well as replacement elements for most other brands. Our elements and housings are engineered to help strengthen your food safety initiatives and protect your brand by meeting:
LIQUID FILTRATION MARKETS

From filtration of non-alcoholic beverages to filtration of food ingredients, our liquid filtration solutions will help preserve the integrity of your products.

Non-alcoholic Beverages

Alcoholic Beverages

Dairy Products

Bottled Water

Food Ingredients

APPLICATIONS

Removal of Chemicals

Clarification

Product Filtration

Bioburden Reduction

Removing treatment chemicals, such as chlorine, from water to avoid unwanted tastes in the final product.

Removing particulate from liquids in a facility. A few applications would be:
- Boiler feed water
- RO membrane protection
- CIP water

Removal of organic matter prior to packaging. For example, wine, beer, bottled water and juice all require product filtration.

Removal of bacteria from liquids that are used as ingredients or are products themselves.
PURITY AND PROTECTION AT ALL STAGES

Producing a liquid-based food and beverage product that is free of dirt, rust, living bacteria, microorganisms, and other contaminants is one of the most important aspects of your job. Proper filtration is an effective way to help ensure protection against such contaminants. This involves multiple phases, including coarse filtration and bioburden reduction of ingredients and the final product.

STERILE LIQUID SYSTEM

UNTREATED SOURCE WATER
LIQUID

PF-EG Housing & PP100 Element
Pleated depth filter provides clarification and protection for more expensive final membrane filter.

P-FG Housing & PP-FC Element
Clarification depth pre-filter protects RO membranes from contaminants.

PF-EG Housing & PES-WN Element
Final membrane filter reduces bioburden from liquid ingredients and processed food and beverage products.

P-EG Housing & P-GS Element
Steam sterilization of sterile liquid membrane filters PES-WN.

Reverse Osmosis System

PURIFIED WATER OUTLET
INCREASED PROCESS RELIABILITY WITH LIFETEC

Donaldson’s ground-breaking line of LifeTec process filtration products are stronger, longer-lasting, and have higher flow rates than most products on the market today.

- Depth filters for pre- and fine filtration of inorganic particulate
- Membrane filters for final filtration of processed food ingredients and processed food products
- Retention rates from 0.2 to 50 microns
- Increased dirt holding capacity of filter media
- A wide range of media options to fit your application needs
- Lengths from 10 to 40 inches

**Longer Life**

LifeTec’s revolutionary cage and pleat design improves overall filtration performance while reducing cost of ownership. Compared to traditional melt blown cartridges, LifeTec offers greater holding capacity and lower pressure drop, allowing for longer life and fewer changes outs, helping save time and money.

**More Efficient**

Efficiency is used to describe how effective an element is at trapping contaminant at a given micron size.

This graph illustrates that this LifeTec element is about 99% efficient at capturing particulate that is 15 micron or larger. This standard melt blown element is only about 80% efficient at 15 micron, meaning that 20% of the particulate that is 15 micron will pass through the filter and move further down the process stream. The LifeTec element offers more efficiency which results in increased process integrity.
**Lower Pressure Drop**

**COUNT ON SIGNIFICANT SAVINGS**

Process owners with their eye on the bottom line know that using Lifetec filters equates to significant cost savings. When compared to standard melt blown elements, LifeTec elements deliver 44% less pressure drop. This reduction in pressure drop translates to less energy consumption and more environmentally friendly operation of a facility.

**FEWER CHANGEOUTS**

SAVE ENERGY, MAINTENANCE AND FILTER COSTS

**LIFETEC CUTS OPERATING COSTS BY 27%***

*Maintenance and filter replacement calculations are based on a comparison of LifeTec PP-TF and melt blown cartridges. Melt blown filters are replaced after four months. LifeTec PP-TF filters provide a 50% increase in life compared to traditional melt blown. Melt blown filters are priced at $9.50 each, LifeTec PP-TF filters are $50 each. Labor rate equals $20 per four filters and are replaced on a timed schedule.
Important Notice

Many factors beyond the control of Donaldson can affect the use and performance of Donaldson products in a particular application, including the conditions under which the product is used. Since these factors are uniquely within the user’s knowledge and control, it is essential the user evaluate the products to determine whether the product is fit for the particular purpose and suitable for the user’s application. All products, product specifications, availability and data are subject to change without notice, and may vary by region or country.

Donaldson Company, Inc.
Minneapolis, MN
donaldson.com
shop.donaldson.com

Australasia 61-02-4850-2066
marketing.australia@donaldson.com

Brazil 55-11-4894-6035
vendas.brazil@donaldson.com

China 86-400-921-7032
info.cn@donaldson.com

EMEA 49-2129-569 0
capo-europe@donaldson.com

India 91-124-4887-400
india.enquiries@donaldson.com

Japan 81-42-540-4123
ndl-ultrafilter-web@donaldson.com

Korea 82-2-517-3333
cap-kr@donaldson.com

Latin America 52-449-300-2442
industrialair@donaldson.com

North America 800-543-3634
processfilters@donaldson.com

South Africa 27-11-997-6000
samarketing@donaldson.com

Southeast Asia 65-6311-7373
sea.salesenquiry@donaldson.com

SUPERIOR FILTRATION. MAXIMUM PROTECTION.

Extensive Product Portfolio
• Process air, steam and liquid filtration products
• Performance engineered to sanitary guidelines
• Wide range of filtration media for any application
• Housings, elements, and parts in-stock, ready to ship

Advanced Technology
• Optimized filtration performance and efficiency
• Extensive research and development capabilities
• Advanced design and testing capabilities
• Over 1,000 engineers and scientists worldwide

Unrivaled Support and Expertise
• Expert technical specialists available as resource
• Comprehensive pre- and post-sale support
• Extensive filter analysis and trouble-shooting
• 100 years of successful global manufacturing

Donaldson
Filtration Solutions

F119111 EN0 (10/20) Process Filtration Liquid Brochure
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