DUST, FUME & MIST
COLLECTORS, FILTERS & REPLACEMENT PARTS
THE MARKET LEADER
FOR LONG-TERM VALUE

For decades, Donaldson Torit® has offered manufacturers advanced and reliable dust, fume and mist collectors and filters engineered to provide outstanding filtration efficiency and energy savings. The pairing of these industry-leading collectors and filters helps increase manufacturing efficiencies and cleaner environments for employees.

When efficiency is maximised and employees are at their peak, so it the manufacturer’s productivity - and ultimately, its bottom line. Donaldson Torit products can help safeguard that bottom line with innovative solutions.

No other dust collection manufacturer can match Donaldson Torit’s filtration solutions in delivering clean air.

SUPERIOR PERFORMANCE

Integrated collectors and filter media work together to offer the highest levels of efficiency and maximise productivity.

CONTINUALLY EVOLVING FIlTRATION SOLUTIONS

<table>
<thead>
<tr>
<th>ACQUISITIONS</th>
<th>TECHNOLOGY</th>
</tr>
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<tbody>
<tr>
<td>1900</td>
<td>Donaldson Company, Inc. acquires the Torit Corporation, resulting in unparalleled filtration and cartridge expertise.</td>
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<tr>
<td>1974</td>
<td>The TD cartridge collector is launched, the first vertical cartridge collector introduced to the dust collection market.</td>
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<tr>
<td>1975</td>
<td>Donaldson Torit creates proprietary Ultra-Web® fine fiber filter media, increasing filtration efficiency, and filter life while simplifying maintenance.</td>
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<td>1980</td>
<td>Donaldson Torit introduces the first TD cartridge collector.</td>
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<td>1983</td>
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<tr>
<td>1997</td>
<td>Donaldson Torit’s mist collection portfolio is expanded by the acquisition of Aerology.</td>
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<tr>
<td>2008</td>
<td>Donaldson Torit announces a majority stake in IFL USA and delivers pleated filter bag elements with Ultra-Web fine fiber filter media to the market.</td>
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</table>

ADVANCED TECHNOLOGY

As the inventor of the cartridge collector, Donaldson Torit® has led the way for continuous innovation with award-winning products such as Torit® PowerCore® dust collectors and filter packs.

Proprietary Ultra-Web nanofibre filter media - the first of its kind - was developed by Donaldson. On the market for three decades, this media technology increases filtration efficiency and simplifies maintenance.

RELIABILITY

The leading worldwide provider of advanced filtration technology for over 100 years.

CUSTOMER SUPPORT

Unmatched service and support at all stages - from up-front engineering to knowledge field resources to after-sales service. Worldwide support to provide customers with advanced solutions and services, no matter the location.
TORIT® POWERCORE® COLLECTORS
SMALLER. SMARTER.

Torit® PowerCore® dust collectors with PowerCore® filter packs solve the industry’s need for better filtration, reduced operational cost, a smaller footprint and easier maintenance. Less steel and oil are required to manufacture and transport collectors that are 50 - 70 percent smaller than traditional collectors. Clean-side filter pack access and fewer, lighter filter packs mean faster, easier filter changes without tools or filter cages. An optimised airflow management system delivers optimal pulse cleaning while maintaining airflow restriction. Also, collectors are shipping with filter packs installed.

Additionally, smaller sized Torit® PowerCore® collectors can eliminate the need for complicated ductwork or large, energy-consuming central dust collection system. With greater flexibility, manufacturers can now optimise space on the plant floor while containing costs. Innovative PowerCore® filtration technology means reduced freight and installation costs, fewer filter pack change-outs, lower maintenance costs, and no entry requirements for filter pack changes.

PowerCore® media technology is integral to the dramatic downsizing of the Torit® PowerCore® collector. PowerCore® filter packs combine Ultra-Web® nanofibre technology with Donaldson's media configuration expertise, creating a new filtration structure unlike anything else in the industrial air filtration market. As a result, a more effective filtration area is packaged into smaller spaces. And just one Torit® PowerCore® filter pack replaces multiple cartridge or bag-style filters. With more media packed into a smaller space and a simplified airflow path, PowerCore® filter packs provide high performance with a low pressure drop.

HIGH PERFORMANCE FILTER MEDIA

- One Torit PowerCore filter pack replaces multiple cartridge or bag-style filters
- Fast and easy filter pack changes
- Reduced maintenance
- High filtration efficiency for reduced emissions
- Reduced freight & installation costs
- Technology proven in field applications for more than 10 years

POWERCORE® MEDIA TECHNOLOGY
LEADING THE WAY WITH POWERCORE

PowerCore® media technology is integral to the dramatic downsizing of the Torit® PowerCore® collector. PowerCore® filter packs combine Ultra-Web® nanofibre technology with Donaldson's media configuration expertise, creating a new filtration structure unlike anything else in the industrial air filtration market. As a result, a more effective filtration area is packaged into smaller spaces. And just one Torit® PowerCore® filter pack replaces multiple cartridge or bag-style filters. With more media packed into a smaller space and a simplified airflow path, PowerCore® filter packs provide high performance with a low pressure drop.
CARTRIDGE COLLECTORS
THE INVENTOR OF THE CARTRIDGE COLLECTOR

As the inventor of the cartridge collector, Donaldson® Torit® has led the way with continuous innovation, such as the award-winning Downflo® Oval dust collection technology. No other manufacturer comes close to matching the innovation and breadth of technical expertise that Donaldson Torit incorporates into its cartridge collectors.

Donaldson Torit engineers its cartridge collectors to capture the broad spectrum of dust particles that can inhibit the production environment. From portable to central collectors, to sources and ambient collectors, to booth-type collectors and weld benches. Donaldson Torit provides the most complete range of cartridge collectors that cost-effectively enhance productivity and manufacturing efficiency.

Downflo® Evolution

Downndraft Bench

Downflo® Workstation

Downflo® Oval

Fume Collectors

AT-300, T-2000™

Weldbench

Easy-Truck™

Extraction Arms

The DFE is a smaller cartridge collector with fewer filters. Airflow management directs incoming air to an intelligent dropout zone for reduced filter loading, and MaxPulse™ Cleaning System with a 27% more cleaning energy to filtration media.

Self-contained dust collector bench for grinding and finishing operations.

Designed specifically for in-plant areas where dirty and/or noisy operations are out in the open. Grinding, sanding, shipping, batch mixing or welding.

DFO is a one-of-a-kind series of cartridge collectors with oval-shaped filter technology proprietary filter media and pulse cleaning that provides up to 25% more airflow capacity than same-sized round cartridge collectors.

T-2000 and AT-3000 ceiling-mount, self-contained source collectors capture fume generated in moderate-to-heavy welding applications. Weld bench provides high capture velocity that assures fume capture and eliminates the need for extraction arms.

Ultra-Web® OUTPERFORMS ALL OTHERS

10 Micron Particulate at 600X

Ultra-Web nanofibre media is the most optimised and cost-effective choice available for most all dust and fume collection applications.

Experience the Ultra-Web advantage:

• Increased surface loading
• Enhanced dust cake release
• Better cleaning efficiency
• Lower cost per cfm
• Available for all popular brands of dust collectors

Donaldson® Torit® offers a complete line of Ultra-Web cartridge filters that last twice as long as or more than commodity cellulose and cellulose/synthetic (80/20) blend media’s. The Ultra-Web surface-loading technology is scientifically proven to provide a lower operating pressure drop over a longer period of time, which allows the filter to last longer while requiring less energy.

Ultra-Web® MEDIA TECHNOLOGY
THE INVENTOR OF ULTRA-WEB

Proven for 30 years, advanced and improved many times over, proprietary Ultra-Web is the nanofibre media technology that outperforms all others; it delivers longer filter life, cleaner air, and greater savings.

Donaldson® Torit® offers a complete line of Ultra-Web cartridge filters that last twice as long as or more than commodity cellulose and cellulose/synthetic (80/20) blend media’s. The Ultra-Web surface-loading technology is scientifically proven to provide a lower operating pressure drop over a longer period of time, which allows the filter to last longer while requiring less energy.
DUST, FUME, & MIST - COLLECTORS, FILTERS & REPLACEMENT PARTS

BAGHOUSE COLLECTORS
THE RIGHT BAGHOUSE FOR THE APPLICATION

Donaldson® Torit® offers a complete line of dependable, rugged baghouse dust collectors ranging from small Cyclones and Unimaster® collectors that handle as low as 120 cfm to large RFs and LPs that handle up to 197,000 cfm. Donaldson Torit also offers unique collectors like the Dalamatic®, which feature envelope-shaped bags for improved pulse cleaning of especially challenging dusts, and clean side access to filters to make change-outs easier.

In addition to offering the best baghouse on the market, Donaldson Torit continually develops industry-leading technologies such as Dura-Life™ bag filters that provide longer filter life, increased efficiency, and reduced operating costs.

DUST, FUME, & MIST - COLLECTORS, FILTERS & REPLACEMENT PARTS

DURA-LIFE™ FILTER MEDIA TECHNOLOGY
TWO BREAKTHROUGH FILTER OPTIONS FOR YOUR BAGHOUSE

DURA-LIFE FILTER BAGS PROVIDE TWICE THE LIFE OVER STANDARD POLYESTER BAGS

Traditional 16 oz polyester bags are produced via a needling process that creates larger pores where dust can embed into the fabric, inhibiting cleaning and reducing bag life. Dura-Life bags are engineered with a unique hydroentanglement process that uses water jets to blend the fibers. This process creates a felt with smaller pores which keeps more dust on the surface of the filter resulting in better pulse cleaning and longer bag life.

DURA-LIFE BENEFITS
• Up to two times longer bag life
• Energy savings due to lower pressure drop
• Reduced replacement bag and maintenance costs due to longer bag life

PLEATED BAGS WITH ULTRA-WEB SB PROVIDE LONGER LIFE AND REDUCED EMISSIONS

For more than two decades, Donaldson Torit has advanced the proven Ultra-Web fine fiber technology. Ultra-Web provides a very fine, continuous fiber of 0.2-0.3 micron in diameter to form a web-like net that traps dust on the surface of the media. Combining Ultra-Web technology with a sturdy spunbond polyester substrate, Ultra-Web SB pleated bag filters provide longer life, reduced downtime and reduced emissions.

ULTRA-WEB SB PLEATED BAG BENEFITS
• Up to two times longer filter life
• Energy savings due to lower pressure drop
• Reduced maintenance and downtime costs
• Reduced emissions

The award-winning RF and LP are larger baghouses that combine cyclone style pre-separation and baghouse filters in one collector. They also provide non-compressed air cleaning. The RF uses low pressure cleaning while the LP uses reverse air cleaning.

The UMA is a complete unit that is suited for intermittent duty applications where compressed air is not available. This unit uses a superior shaker design to clean the bags for optimized airflow. Everything needed is packaged in one compact unit (including fan and controls).

The Dalamatic line of collectors uses envelope-shaped bags that provide extra snap during pulsing for use in especially challenging dust applications. The DLMC is a stand-alone collector with hopper, while the DLMV comes without hopper for use in bin venting and transfer point applications.

The IRD is an economical, continuous duty collector for wood dust applications. This easy-to-install collector, complete with fan, comes with everything needed to start cleaning the air. Just assemble, hook up ductwork and let it go.

Designed for fast, easy installation and simple, reliable dust collection, Modular Baghouses provide high performance filtration in applications with high air volumes and heavy dust loading.

Donaldson Torit donaldson.com

8 Donaldson Torit

10 micron
1 micron = 1/25,400 of an inch
(1/1,000 of a millimeter)

Ultra-Web SB
Fine fiber Technology
(600x)

Spunbond Media
(600x)

Standard Polyester Media
(600x)
MIST COLLECTORS
A COMPREHENSIVE RANGE

High performance mist collection is a must for manufacturers that generate coolant and machining oil mist in their applications. Uncollected mist leaves condensation and residue on floors, machines, walls and ceilings, creating a potentially unsafe and unclean manufacturing environment.

Donaldson® Torit® provides a comprehensive range of mist collectors, each providing the peace of mind manufacturers need to be productive and efficient.

Rely on Donaldson Torit for the most advanced mist collection technology.

<table>
<thead>
<tr>
<th>WSO</th>
<th>MODULAR MEDIA FILTER™</th>
<th>MINI-MIST</th>
<th>CENTRIFUGAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>LONGEST LIFE OPTION</td>
<td>(764 - 9,428 m³/h)</td>
<td>(1,699 - 10,192 m³/h)</td>
<td>(170 - 1,699 m³/h)</td>
</tr>
<tr>
<td>(460 - 5,550 cfm)</td>
<td>(1,000 - 6,000 cfm)</td>
<td>(100 - 1,000 cfm)</td>
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WSO mist collector is the only collector that filters three types of mist (water, smoke, oil) in one collector – simply by tailoring the filter. Designed to collect water-soluble coolant, straight oil, and the most challenging – oily smoke – from a variety of machining operations and other industrial processes. The WSO design has several configurations such as machine mountable, stand mount, ducted cellular and central system to meet your plant requirements.

Modular MediaFilter provides flexible, high performance mist collection for applications such as grinding, wet grinding, wet machining, rubber machining, die casting and soldering. Available in vertical and horizontal models, Modular MediaFilter collectors are expandable to adapt to changing needs such as smoke, dust and fume filtration, saving the cost of a new filtration system.

Designed to collect coolant mists from CNC machining, grinding, turning, milling and drilling operations, compact Mini-Mist collectors are effective alone or can be integrated into larger machining operations.

Centrifugal collectors offer compact, high efficiency and economical mist collection. They can be used to reclaim mist in applications that process petrochemicals or synthetic coolants. They are particularly effective at handling very heavy mist loading concentrations.

SYNTEQ XP™ MEDIA TECHNOLOGY
ADVANCED FILTER MEDIA FOR MIST

Proprietary Synteq XP is a revolutionary and proprietary media for mist collection that provides higher efficiency, low operating pressure drop, and longer filter life when compared to traditional media.

SYNTEQ MEDIA WITH RESIN-FREE BINDING FIBRES

- Fast and easy filter pack changes
- Engineered blend of small and large fibres, with proprietary, resin-free bonding system
- Small fibres are scientifically proven to increases efficiency through superior draining
- Large fibres provide structural support and clear drain channels to sustain performance in the most challenging applications
- Proprietary bonding system stabilises pore structure for optimum performance and longer life
- Available for many brands of mist collectors

During the media manufacturing process, the surface of the binding fiber is heat fused to make it bond to the surrounding micro-glass – no resin webbing to block pores.
Donaldson® Torit® offers a variety of dust collectors, options, and accessories to help manufacturers comply with the collector sections of NFPA/OSHA standards on combustible dust. Contact Donaldson on 1800 503 878, to schedule an on-site review of your filtration needs, and to determine what filtration equipment will support your course of action for NFPA/OSHA compliance on combustible dust.

When employees are at their peak, so is productivity - and ultimately, a manufacturer’s bottom line. Collectors and filters, expertly engineered by Donaldson Torit’s unparalleled team of R&D engineers, provide long-term value rather than short-term savings.
METAL WORKING APPLICATIONS

TG on Plasma Cutting
3,500 m³/h (2,300 cfm)

DFO on Grinding
125,700 m³/h (74,000 cfm)

TG on Plasma Cutting
5,775 m³/h (3,400 cfm)

DFO on Laser Cutting
1,285 m³/h (710 cfm)

DWS on Custom Hand Grinding
65,398 m³/h (38,500 cfm)

DFO on Plasma Cutting
8,493 m³/h (5,000 cfm)

DFO & CYCLONE on Thermal Spray
8,154 m³/h (4,800 cfm)

DFO on Metal Grinding
52,658 m³/h (31,000 cfm)

DFO on Welding Fumes
90,028 m³/h (53,000 cfm)

DFO & CYCLONE on Thermal Spray
8,154 m³/h (4,800 cfm)

DFO on Metalising
14,439 m³/h (8,500 cfm)

DFO on Thermal Spray
14,439 m³/h (8,500 cfm)

DFO on Metalising
34,822 m³/h (20,500 cfm)

Left: outside  Right: inside

DFO on Thermal Spray
14,439 m³/h (8,500 cfm)
MIST APPLICATIONS

DMC on Machining
1,359 m³/h (800 cfm)

DMC on Wet Machining
662 m³/h (390 cfm)

DFE on Rubber Hose Cutting
4,757 m³/h (2,800 cfm)

DFO on Paint & Pigment
2,038 m³/h (1,200 cfm)

WSO - Horizontal Grinder
1,444 m³/h (850 cfm)

WSO on Oil Mist
33,973 m³/h (20,000 cfm)

WSO at M3 Machining Centre
2,038 m³/h (1,200 cfm)

WSO on Cold Forming
2,038 m³/h (1,200 cfm)

Modular Mediafilter™ on Grinding
3,397 m³/h (2,000 cfm)

PROCESSING/POWDER & BULK APPLICATIONS

WSO on Oil Mist
33,973 m³/h (20,000 cfm)

WSO at M3 Machining Centre
2,038 m³/h (1,200 cfm)

WSO - Horizontal Grinder
1,444 m³/h (850 cfm)

CPC on Milk Powder
2,038 m³/h (1,200 cfm)

MB on Glass Processing
42,466 m³/h (25,000 cfm)

DWS on Granite Finishing
37,370 m³/h (22,000 cfm)

DFO on Plastics Routing
21,164 m³/h (14,000 cfm)

DFO on Paint & Pigment
2,038 m³/h (1,200 cfm)

WSO on Cold Forming
2,038 m³/h (1,200 cfm)

DLMC on Paper Dust
45,864 m³/h (27,000 cfm)

DLMC on Rock Crushing
69,645 m³/h (41,000 cfm)
**GRAIN & NUT APPLICATIONS**

- **LP on Almond Dust**
  - 1,019,592 m³/h (300,000 cfm)

- **CPV - Direct Bin Venting Distribution Head**
  - 4,017 m³/h (2,400 cfm)

- **CPC - Grain Tipper Conveyor**
  - 31,765 m³/h (18,700 cfm)

- **RF - Grain Terminal**
  - 57,754 m³/h (34,000 cfm)

- **DFO on Corn Husking & Sorting**
  - 48,412 m³/h (28,500 cfm)

**CEMENT APPLICATIONS**

- **CPV - Pneumatically Filled Storage Bin**
  - 2,038 m³/h (1,200 cfm)

- **CPV - Direct Bin Venting Distribution Head**
  - 4,077 m³/h (2,400 cfm)

- **CPC - Grain Tipper Conveyor**
  - 31,765 m³/h (18,700 cfm)

- **RF - Grain Terminal**
  - 103,618 m³/h (61,000 cfm)

- **DFO on Corn Husking & Sorting**
  - 48,412 m³/h (28,500 cfm)

- **CPV - Bucket Elevator**
  - 2,038 m³/h (1,200 cfm)

- **CPV - Feed Hopper**
  - 595 m³/h (350 cfm)

- **CPV - Multiple Cement Silos**
  - 8,154 m³/h (4,800 cfm)

- **CPV - Multiple Cement Silos**
  - 8,154 m³/h (4,800 cfm)

- **CPV - Bucket Elevator**
  - 2,038 m³/h (1,200 cfm)

- **DFO - Concrete Roof Manufacturer**
  - 5,096 m³/h (3,000 cfm)
WOODWORKING APPLICATIONS

UMA - School Wood Shop
3,397 m³/h (2,000 cfm)

CPC - Furniture Manufacturing
9,173 m³/h (5,400 cfm)

FS on Woodworking
33,973 m³/h (20,000 cfm)

RF - Cabinet Shop
82,385 m³/h (48,500 cfm)

DFO on Sawdust
97,692 m³/h (57,500 cfm)

LP on Wood Dust
271,784 m³/h (160,000 cfm)

CPC - Furniture Manufacturing
9,173 m³/h (5,400 cfm)

FS on Woodworking
33,973 m³/h (20,000 cfm)

RF - Cabinet Shop
82,385 m³/h (48,500 cfm)

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ORIGINAL EQUIPMENT MANUFACTURERS
CUSTOM SOLUTIONS FOR OEMS

OEMs have come to rely on Donaldson® Torit® to solve their filtration issues. Donaldson Torit offers flexible solutions customised to OEMs across a wide range of industries.

Donaldson Torit’s reputation has been built on its problem solving, quality solutions, and commitment to customers’ satisfaction even after the sale. And Donaldson Torit’s worldwide network allows it to provide local support that’s responsive and comprehensive - no matter where it’s needed.

A dedicated team of OEM account managers and engineers stands ready to solve even the most complex filtration issue.

MOBILE MINING APPLICATION

Donaldson Torit can design solutions to accommodate customer space constraints and integrate additional filtration technologies tailored to customer needs.

RAIL GRINDING

Custom designs that accommodate unique customer space constraints are available.

AIRFLOW MODELING, ABRASION MODELING

Only Donaldson Torit provides sophisticated engineering analysis tools to ensure proper airflow management, extended filter life, and reduced maintenance costs.

PLASMA CUTTING

Donaldson Torit engineers can provide a unique, integral pre-separator for spark reduction in laser and plasma cutting.
Donaldson Torit understands that high performance dust, fume and mist collectors are just the first step in keeping plants cleaner and more productive. Donaldson Torit’s high performance ancillary products quickly and cost-effectively complete the system, whether a manufacturer is installing a new filtration system or expanding an existing filtration line.

Donaldson Torit supplies a comprehensive range of ducting for any manufacturing and industrial applications.

STI Plus Basic and STI Plus ODC TC timers are a key element of dust collector maintenance, measuring pressure drop across the filters to determine when servicing is needed. Recommended for all continuous-duty dust collection systems, STI Plus and STI Plus ODC-TC controllers monitor pressure drop so that filters are cleaned only when necessary, reducing compressed air usage and prolonging filter life.

Providing a high filtration efficiency of 99.97% at 0.3 microns, HEPA filters can be used as after-filters for dust, fume and mist collection. Also available are panel filters with 95% DOP media or 95% ASHRAE media.

ROTARY VALVES

Rotary Valves offer an economical solution for automated handling of most discharge dust. Available in three models: high pressure, low pressure, and sweeper valves. Rotary valves provide continuous dust disposal that keeps hoppers and collectors operating at peak performance, thereby reducing dust collector maintenance time and cost.

Donaldson Torit provides various kilowatt centrifugal clean air side exhaust fans. The fan mounts directly to the clean air plenum of the dust collector, eliminating costly transition ducting.

Replacement cages are available for Donaldson Torit baghouse collectors as well as many other popular makes and models. Cages are available in galvanised or stainless steel for ambient, high temperature, or highly corrosive environments.

REPLACEMENT FILTERS

Using Donaldson Torit replacement filters can significantly improve the performance of dust collectors. Uniquely engineered for longer filter life and higher filtration efficiency, Donaldson Torit cartridge and bag filters are the most cost-effective choice for any collector and any application.

Rely on Donaldson Torit for all popular brands of collectors. With hundreds of varieties to choose from and all in-stock orders shipped within 24 hours, Donaldson Torit has exactly what you need when you need it!

No other filter manufacturer can match Donaldson Torit’s technical expertise and commitment. For knowledgeable support and to determine the right filters for a specific application, call Donaldson Torit’s customer service representatives at 1800 345 837 (AU), 0800 743 387 (NZ) or visit www.donaldson.com
Industry-Leading Technology
• Advanced filtration technology for optimal performance
• Reduced energy consumption and cost of ownership
• Advanced design and testing capabilities

The Most Filters and Parts
• For every brand and style of collector
• Wide range of filtration media for any application
• 90,000 filters and parts in stock and ready to ship

Unparalleled Support
• Live technical specialists
• Comprehensive pre- and post-sale support
• 40 manufacturing plants and 14 distribution centers worldwide

Significantly improve the performance of your collector with genuine Donaldson Torit replacement filters and parts. Call Donaldson Torit at 1800 345 837 AU | 0800 743 387 NZ.