Dust control in grain facilities can present challenges to material handling operations, but Torit® PowerCore® CPV bin vent collectors help ensure optimized material handling by providing effective and efficient filtration. To optimize throughput while maintaining effective dust collection performance, proactive collaboration is needed between the elevator operator, the general contractor, and the dust collector manufacturer. Elevator operators who proactively and thoughtfully design point-of-use dust collection typically realize the following benefits:

**FASTER MATERIAL TRANSFER**

The Torit PowerCore CPV collector effectively captures dust while avoiding whole grain being pulled from material transfer points. Operators do not have to constantly adjust damper positions to maintain the material handling system’s effectiveness even at full dumping rates. With the use of optional items, such as a variable frequency drive and downtime filter cleaning, the limit on the receiving rate will be based solely on the conveying equipment - not on the ability to control dust. The result is increased throughput from the elevator.

**LESS EQUIPMENT**

Torit PowerCore CPV collectors in point-of-use dust collection eliminate dirty-air ducting, balancing gates, airlocks, filter hoppers, screw conveyors and pneumatic conveying equipment otherwise needed to move collected dust to storage bins. Effective point-of-use dust collection will reduce the installation and maintenance costs of your dust control.

**SMALLER COLLECTORS**

Torit PowerCore CPV bin vent collectors are almost 70% shorter than other bag-style bin vents and effectively address the frequent challenge of tight space limitations.

**EASIER MAINTENANCE**

Clean-side filter access and fewer, lighter filter packs means faster, easier filter changes without tools, filter cages or confined space entry.

**LOWER ENERGY CONSUMPTION**

An optimized pulse system delivers effective cleaning while minimizing restriction through the collector for filtered air. As a result, Torit PowerCore CPV collectors require up to 40% less horsepower to operate compared to traditional bag-style collectors. The resulting energy savings alone may actually pay for the integrated system over the life of the equipment.

**COST EFFECTIVE**

PowerCore filtration technology means reduced freight and installation costs, fewer filter changeouts, lower maintenance costs, and reduced emissions and, therefore, reduced housekeeping costs.
TYPICAL GRAIN FACILITY
BUCKET ELEVATOR

Installed on the boot section ① and discharge point ② of the elevator, PowerCore® CPV eliminates the need for costly ducting.

DUMP PIT

For new or replacement dump pits, ③ PowerCore CPV collectors require smaller, quieter fans that reduce noise exposure and lower costs.

CONVEYOR BELT

Placed at transition points or at the head and tail section of enclosed conveyors, ④ PowerCore CPV collectors avoid the need for costly ducts as well as the need for material handling equipment to move collected dust to storage.

OTHER APPLICATIONS

Silos, trippers, distributors, turnheads, hoppers, garners, cleaners, and scalpers can also be fitted with Torit® PowerCore CPV point-of-use collectors to reduce costs and improve filtration efficiency.
**COST COMPARISON EXAMPLE**
Traditional Baghouse vs. PowerCore® CPV Bin Vent Collector - Dump pit 10' X 10' area (10,000 CFM)

<table>
<thead>
<tr>
<th></th>
<th>Traditional Baghouse Collector</th>
<th>PowerCore CPV Bin Vent Collector</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>TRADITIONAL BAGHOUSE COLLECTOR</strong></td>
<td>$42,000</td>
<td>N/A</td>
</tr>
<tr>
<td><strong>POWERCORE CPV COLLECTOR</strong></td>
<td>N/A</td>
<td>$21,000</td>
</tr>
<tr>
<td><strong>FAN</strong></td>
<td>$6,600</td>
<td>$5,600</td>
</tr>
<tr>
<td><strong>DUCTS</strong></td>
<td>$4,400</td>
<td>N/A</td>
</tr>
<tr>
<td><strong>INSTALLATION TIME</strong></td>
<td>10 days</td>
<td>4 days</td>
</tr>
<tr>
<td><strong>SHIPPING COST</strong></td>
<td>$2,600</td>
<td>$2,200</td>
</tr>
<tr>
<td><strong>ENERGY/OPERATIONAL COSTS (24/7)</strong></td>
<td>$43,000</td>
<td>$32,300</td>
</tr>
<tr>
<td><strong>MAINTENANCE/DOWN-TIME</strong></td>
<td>More staff hours</td>
<td>Significantly fewer staff hours</td>
</tr>
<tr>
<td><strong>TOTAL</strong></td>
<td>$98,600</td>
<td>$61,100</td>
</tr>
</tbody>
</table>

*All costs are estimates. Please contact Donaldson Torit for specific pricing.

Significantly improve the performance of your collector with genuine Donaldson Torit replacement filters and parts. **Call Donaldson Torit at 800-365-1331.**