

**Donaldson Delivers** 

FUEL FILTRATION GUIDE

for Flow Rates up to 606 lph Head Assemblies, Filters, Accessories



# FUEL FILTERS — That are anything but standard

Fuel filtration today is an integral part of the complete fuel system. A well designed fuel system takes contamination control into account from the beginning. Water, particulate and non-traditional contaminants need to be controlled.

On-engine filters are your last chance to remove contaminant. It's critical that your filters capture and retain contaminants damaging to your engine under all operating conditions. Donaldson fuel filters provide premium protection for high pressure common rail (HPCR) fuel systems.

The same filtration technology and expertise you've come to expect from Donaldson air filters is in every liquid filter we design and manufacture.



The presence of water in fuel may result in reduced lubrication properties, corrosion, abrasion and rapid wear to fuel system components, potentially resulting in catastrophic injector failure. Fuel water separating filters, which use specialised hydrophobic or hydrophilic filter media to separate water from the fuel, cause the water to accumulate in the reservoir of the filter, where it can be removed with the Twist&Drain<sup>™</sup> valve.



# Why remove water in fuel?

Free or emulsified water must be removed from the fuel to maximise fuel system performance and service life.

Water in fuel can prematurely wear and oxidise the components within the fuel injectors, leading to:

- Rusting and corrosion of components
- Governor/metering component failure
- Sticky metering components (both pump and nozzle)
- Injection component wear and seizure
- Reduced lubrication

# HARMFUL CONTAMINANTS FOUND IN FUEL SYSTEMS – How Particles and Water are Removed

If you were to look closely at the fuel in your equipments fuel tank, you would likely find a range of contaminants that are potentially causing harm to your engine.

Contaminated fuel can lead to vehicle downtime and costly repairs, especially to expensive common rail systems and components. Modern engines increasingly require better fuel filtration technology to ensure you are delivering the cleanest fuel to your vehicle's fuel system. The most common contaminants found in fuel include:

#### Particulate & Debris

Enters when the fuel is transferred between storage tanks and when exposed to the atmosphere. Particulate in the fuel can disrupt engine combustion, block the fuel system and cause wear on fuel injector equipment.

#### Water

Water in fuel causes corrosion and will erode injector nozzles. It can negatively affect the combustion process, reduce the lubricity of the fuel and consequently damage system components. Water enters fuel from storage tanks, and from condensation caused by cooling temperatures.

#### Wax/Paraffin

Often a component of the fuel, it can drop out of liquid form in cold conditions (also known as gelling).

#### Microbes (Bacteria)

Can grow in any free water in the fuel tank.

#### **Fuel Degradation Products**

Fuel by-products result from the thermal and oxidative instability of fuel prior to combustion.

#### Asphaltenes

Found naturally in crude oil, this can often be found in refined fuel.

#### Air

Enters the system from leaks in fuel lines or system connections.

# How Particles and Water are Removed

**1.** Dirty fuel enters the filter through holes in the baffle or thread plate.

**2.** Contaminants and debris are removed from the fuel as they pass through the filter

**3.** Specialised filter media removes water from the fuel

**4.** The captured water coalesces into large drops that drain into a lower cavity of the spin-on unit or bowl

**5.** Clean fuel leaves the filter through the centre tube

**6.** The collected water should be drained by the operator daily.



# CHOOSE THE FILTER THAT WORKS FOR YOU — Twist&Drain<sup>™</sup> Style Fuel Filters

Fuel water separating filters (FWS) differ from other spin-on filters as they have a reservoir area to hold separated water and drain valve to allow that water to be removed. The reservoir may be the lower section of the filter, a separate clear bowl, or a combination of both. If the water is not drained regularly, and rises to the level of the filter media element, water can be forced past the filter, so it is important that it be drained regularly. The frequency with which the FWS needs to be drained is ultimately dependent on the quality of the fuel that is being used. Most OEM's recommend draining your water separator daily.

Donaldson Twist&Drain<sup>™</sup> style fuel filter water separators have a connection that can accommodate multiple drain valve types, as well as a water collection bowl. The clear water collection bowl (80ml capacity) is a separate component that can be added on for easy, visual water inspection and maintenance. All fuel filter water separators ship with a standard Twist&Drain<sup>™</sup> valve. A variety of other Twist&Drain<sup>™</sup> valves types are available so you can configure the exact system needed.



# **DURABLE AND RUGGED** Flexibility to choose the system you prefer



- Easy to Service wide grip drain valve profile
- High Performance Filtration industry leading filtration technology
- Self Venting Drain water removal is tool-free
- Accepts existing OEM water-in-fuel (WIF) sensors
- Optional water collection bowl for guick visual water inspection



Twist&Drain<sup>™</sup> Valve with 1/2in - 20 UNF Threaded Sensor Port

Twist&Drain<sup>™</sup> Valve with Passive Water-in Fuel Sensor Packard Terminal

Twist&Drain<sup>™</sup> Valve with Passive Water-in Fuel Sensor Deutsch Terminal



Twist&Drain<sup>™</sup> Valve with Passive Water-in Fuel Sensor Deutsch Terminal with adjustable dashmount LED display



## Fuel Filtration Filter Dia. 76mm (3.0") x M16-1.5

### Max Flow Rate

114 lph / 30 gph

#### **Operating Pressure**

0 -100 psi / 690 kPa (basic head) 0-80 psi / 551 kPa (with bowl) Temperature Range -40°C to 121°C Fuel Compatibility

#1 or #2 Diesel, Biodiesel up to B20 and JP8, Kerosene



## **Filter Heads**

Туре	Max Reco Flow	mmended Rate	Head Height		Port Size	Part Number
	lph	gph	mm	in		
Basic Filter Head	114	30	28.4	1.12	1/4" - 18 NPTF	P560382
(1 inlet, 1 outlet))	114	30	28.4	1.12	1/2" - 10 UNF	P562263

## **Filter Head Accessories**

Туре	Description	Comments	Part Number
Evel Lload Eittinge	1/4" - 18 NPTF Hose Tail Straight, 10mm i.d. hose	Suits P560382 Head	P506053
ruei neau rittings	1/4" - 18 NPTF Hose Tail Right Angle, 10mm i.d. hose	Suits P560382 Head	P506054

### **Fuel Filters**

Filter Type	Max Recommended Flow Rate		Filter Length		Service Clearance	Media Type	Efficiency	Part Number
	lph	gph	mm	in	Gicurunioc		<b>37</b> /0	
	57	15	83	3.26		Cellulose	9 µm	P555095
Spin-on Fuel Filter	95	25	120	4.72		Cellulose	9 µm	P550943
	57	15	83	3.26		Cellulose	16 µm	P550345
	114	30	120	4.72	24mm	Cellulose	16 µm	P550440
	114	30	148	5.82	(.93in)	Synteq	3 µm	P551615
Spin-on Fuel Filter Water Separator	114	30	148	5.82		Treated Cellulose	11 µm	P550588
	57	15	102	4.01		Treated Cellulose	15 µm	P551039
	114	30	148	5.82		Treated Cellulose	15 µm	P550248

## **Optional Bowl, Drain Valve & Sensors**

Type Bowl Leng		ength	Comments	Part Number	
type	mm	in	Comments		
Clear Water Collection Bowl	50	1.98	Fits all Twist&Drain water separating filters	P569758	

Туре	Description	Comments	Part Number
	Twist&Drain valve* 1/2" - 20 UNF Threaded Sensor Port	Threaded Sensor Port	P550865
Valve with	Twist&Drain Valve with Passive Water-in-Fuel Sensor* Packard Terminal	Electrical Connection	P570618
Sensors	Twist&Drain Valve with Passive Water-in-Fuel Sensor* Deutsch Terminal	Electrical Connection	P570619
	Water in Fuel Sensor LED Display Kit	6V to 30V DC Electrical Connection	X220112

\*Connects to existing engine management system only

## Fuel Filtration Filter Dia. 93mm (3.54") x 1"-14

### Max Flow Rate

606 lph / 160 gph

#### **Operating Pressure**

0-30 psi / 210 kPa (pumping heads) 0 -100 psi / 690 kPa (basic and high flow heads) 0-80 psi / 551 kPa (with bowl) **Temperature Range** -40°C to 121°C

#### Fuel Compatibility

#1 or #2 Diesel, Biodiesel up to B20 and JP8, Kerosene



## **Filter Heads**

Туре	Max Recommended Flow Rate		Head Height		Port Size	Part Number
	lph	gph	mm	in		
Basic Filter Head	205	54	58.6	2.31	M12 x 1.5	P576712
(2 inlet, 2 outlet, includes 2 plugs)	420	111	58.6	2.31	M14 x 1.5	P576714
Priming Pump Heads	105	28	84.3	3.32	M12 x 1.5	P576612
(2 inlet, 2 outlet, includes 2 plugs)	220	58	84.3	3.32	M14 x 1.5	P576614
High Flow Heads (1 inlet, 1 outlet)	606	160	41.5	1.63	1/2" - 14 NPTF	P562261
	606	160	41.5	1.63	7/8" - 14 UNF	P562262

## Filter Head Accessories

Туре	Description	Part Number	
	M12 x 1.5 Hose Tail, 12mm i.d. hose	Suits P576712, P576612 Heads	P506149
Fuel Head Fittings	M14 x 1.5 Hose Tail, 12mm i.d. hose	Suits P576714, P576614 Heads	P506150
ruei neau rittings	M14 x 1.5 to M12 x 1.5 Threaded Reducer	Suits P576714, P576614 Heads & Indicators	P506153
	M12 x 1.5 Visual, Stepped	4 Steps to 5psi / 34kPa	X220052
Restriction Indicators	M12 x 1.5 Electrical	Set point 5psi / 34kPa	X220057
	Packard Electrical Leads	Suits X220057	P633875

Restriction Indicators for installation on SUCTION side of head assembly in suction applications

## **Fuel Filters**

Filter Type	Max Reco Flow	mmended Rate	Filter	Length	Service Clearance	Media Type	Efficiency	Part Number
	lph	gph	mm	in	orcaranoc			
	340	90	174	6.85		Synteq XP™	4 µm @ 99.9%	DBF5814
	450	118	232	9.13		Synteq XP <sup>™</sup>	4 µm @ 99.9%	DBF5817
	379	100	177	6.97		Cellulose	5 µm @ 99.9%	P551313
	420	110	240	9.45		Cellulose	5 µm @ 99.9%	P551311
	303	80	174	6.85		Cellulose	9 µm	P557440
	379	100	200	7.88		Cellulose	9 µm	P555627
Spin on Eucl Filtor	420	110	240	9.45		Cellulose	9 µm	P551712
Spin-on Fuel Filter	227	60	136	5.36		Cellulose	17 µm	P552251
	150	40	107	4.21		Cellulose	25 µm	P550104
	227	60	136	5.36		Cellulose	25 µm	P550105
	303	80	174	6.85	24mm (93in)	Cellulose	25 µm	P553854
	227	60	147	5.78	(	Wire Mesh	140 µm	P552203
	245	65	155	6.1		Treated Cellulose	3 µm	P581681
	341	90	193	7.6		Treated Cellulose	3 µm	P553203
	379	100	219	8.62		Treated Cellulose	3 µm	P553207
	245	65	155	6.1		Treated Cellulose	10 µm	P581682
Spin-on Fuel Filter Water Senarator	341	90	187	7.4		Synteq	10 µm	P550847
	379	100	219	8.62		Synteq	10 µm	P553201
	420	110	246	9.69		Synteq	10 µm	P551000
	341	90	187	7.4		Treated Cellulose	15 µm	P558000
	379	100	219	8.62		Treated Cellulose	35 µm	P553204

Refer to page 7 or 11 for optional bowl, drain valve & sensors.

## Fuel Filtration Filter Dia. 108mm (4.25") x 1"-14

### Max Flow Rate

606 lph / 160 gph

#### **Operating Pressure**

0 -100 psi / 690 kPa (basic head) 0-80 psi / 551 kPa (with bowl) Temperature Range -40°C to 121°C Fuel Compatibility #1 or #2 Diesel, Biodiesel up to B20 and JP8, Kerosene



## **Filter Heads**

Туре	Max Reco Flow	mmended Rate	Head Height		Port Size	Part Number
	lph	gph	mm	in		
Basic Filter Head	450	119	54	2.13	M14 x 1.5	P576071
(2 inlet, 2 outlet, includes 2 plugs)	606	160	54	2.13	M16 x 1.5	P576072

## **Filter Head Accessories**

Туре	Description	Comments	Part Number
Fuel Lload Fittinge	M14 x 1.5 Hose Tail, 12mm i.d. hose	Suits P576071 Head	P506150
Fuel Head Fittings	M14 x 1.5 to M12 x 1.5 Threaded Reducer	Suits P576071 Head & Indicators	P506153
	M12 x 1.5 Visual, Stepped	4 Steps to 5psi / 34kPa	X220052
Restriction Indicators	M12 x 1.5 Electrical	Set point 5psi / 34kPa	X220057
	Packard Electrical Leads	Suits X220057	P633875

Restriction Indicators for installation on SUCTION side of head assembly in suction applications

## **Fuel Filters**

Filter Type	Max Recommended Flow Rate		Filter Length		Service Clearance	Media Type	Efficiency	Part Number
	lph	gph	mm	in	olearanoe			
Spin on Eucl Filtor	600	160	262	10.3		Synteq XP™	4 µm @ 99.9%	DBF9092
Spin-on ruer riner	600	160	262	10.3		Cellulose	9 µm	P555823
	230	60	147	5.79		Synthetic	4 µm	P551055
	230	60	147	5.79		Synthetic	10 µm	P551056
	230	60	147	5.79		Synthetic	30 µm	P551057
	340	90	173	6.93		Synthetic	4 µm	P551065
Spin-on Fuel Filter	340	90	173	6.93	5511111	Synthetic	10 µm	P551066
Water Separator	340	90	173	6.93		Synthetic	30 µm	P551067
	450	120	235	9.24		Synthetic	4 µm	P551075
	450	120	235	9.24		Synthetic	10 µm	P551076
	450	120	243	9.24		Synthetic	30 µm	P551077
	606	160	243	9.24		Synthetic	10 µm	P551026

## **Optional Bowl, Drain Valve & Sensors**

Type	Bowl I	.ength	Comments	Part Number	
турс	mm	in	Comments		
Clear Water Collection Bowl	50	1.98	Fits all Twist&Drain water separating filters	P569758	

Туре	Description	Comments	Part Number	
Valve with Sensors	Twist&Drain valve* 1/2" - 20 UNF Threaded Sensor Port	Threaded Sensor Port	P550865	
	Twist&Drain Valve with Passive Water-in-Fuel Sensor* Packard Terminal	Electrical Connection	P570618	
	Twist&Drain Valve with Passive Water-in-Fuel Sensor* Deutsch Terminal	Electrical Connection	P570619	
	Water in Fuel Sensor LED Display Kit	6V to 30V DC Electrical Connection	X220112	

\*Connects to existing engine management system only

# **PROTECT YOUR INVESTMENT** - Added Protection for HPCR engines

Donaldson's range of Diesel Fuel Filter Kits offer additional protection for your vehicle, providing cleaner fuel to keep you on track and out of the workshop. If your vehicle operates in extreme conditions, or where fuel cleanliness is uncertain, we recommend the installation of additional primary fuel filtration to provide added engine protection.

- Ideal for many 4WD and heavy-duty applications
- **Includes bonus filter element** keep one in the vehicle as a spare for an emergency
- Supports flow range up to 379 lph
- High-efficiency versions available



# Water in Fuel Sensor LED Display Kit designed to detect separated water in diesel fuel separating filters

Donaldson's Water in Fuel Sensor & Display Kit is designed to give a visual warning for when separated water is present in the filter and needs to be drained. The kit contains a drain valve with electrical plug, wiring loom and adjustable dash mount LED display.

- Detects separated water in both filter and water collection bowl
- Adjustable LED display brightness
- Automatically resets display after water is drained
- Can be used with any Donaldson Twist&Drain<sup>™</sup> style fuel filter





#### **Max Flow Rate**

up to 379 lph

#### **Operating Pressure**

0-80 psi / 551 kPa (with bowl) 0 -100 psi / 690 kPa (basic head w/o bowl) **Temperature Range** -40°C to 121°C

#### **Fuel Compatibility**

#1 or #2 Diesel, Biodiesel up to B20 and JP8, Kerosene

Part No	Flow Rate	Micron Rating Efficiency	Head Assembly Port Size	Replacement Filter	Priming Pump	Bowl	WIF Sensor
HIGH EFFIC	CIENCY DIE	SEL FUEL FILTER KIT					
Recommended for HPCR vehicles to 4.3L engine capacity							
P903316	114 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	1 in, 1 out 1/4" - 18 NPTF	P551615		•	
X900165	114 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	1 in, 1 out 1/4" - 18 NPTF	P551615		•	•
X900167	220 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	2 in, 2 out M14 x 1.5	P581681	•	•	
X900168	220 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	2 in, 2 out M14 x 1.5	P581681	•	•	•
Recommended for vehicles with engine capacity of 4.4L and above. Suitable for smaller capacity engines also							also
X900169	245 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	2 in, 2 out M14 x 1.5	P581681		•	
X900170	245 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	2 in, 2 out M14 x 1.5	P581681		•	•
X900166	340 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	2 in, 2 out M14 x 1.5	P551313*		N/A	N/A
P903074	379 lph	B <sub>3</sub> = 100 (99% @ 3 micron)	1 in, 1 out 1/2"-14 NPTF	P553207		•	
STANDARD EFFICIENCY DIESEL FUEL FILTER KIT							
Recommended for non-HPCR engines to 4.3L engine capacity							
<b>D002076</b>	111 lph	$P_{\rm m} = 100 (000) (2011 {\rm missure})$	1 = 1 = 1 = 1 / 4	ΠΓΓΩΓΩΩ		-	

P902976	114 lph	B <sub>11</sub> = 100 (99% @ 11 micron)	1 in, 1 out 1/4" - 18 NPTF	P550588	•	
X900164	114 lph	B <sub>11</sub> = 100 (99% @ 11 micron)	1 in, 1 out 1/4" - 18 NPTF	P550588	•	•

Fuel line fittings and port plugs included. \* Fuel Filter only not a Fuel Filter Water Separator. Operating pressure 100 psi / 690 kPa / 6.9 bar

## **Optional Indicators**

Part No	Description	Comments
X220052	M12 x 1.5 Visual, Stepped <sup>1</sup>	4 Steps to 5 psi / 34 kPa
X220057	M12 x 1.5 Electrical <sup>1</sup>	Set point 5 psi / 34 kPa
P506153	M12 - M14 Adaptor	
X220112	Water-in-Fuel Sensor LED Display Kit	6V to 30V DC Power Supply Dash mount Display: 66.3mm (w) x 50mm (h) x 15.4mm (d)

<sup>1</sup>Restriction Indicators for installation on SUCTION side of head assembly in suction applications.



## Why Choose Donaldson?



PERFORMANCE First-fit choice of leading equipment manufacturers around the world.



INNOVATION Continuous development of new technologies to meet changing filtration needs.



RELIABILITY Comprehensive warranty covering our filters and your equipment.



QUALITY The foundational principle driving the design, manufacture and delivery of every product.



SUPPORT Knowledgeable technical support specialists available in-field when you need them.



AVAILABILITY Innovative, reliable distribution partners providing local support.



## Quality Guaranteed!

Designed to meet or exceed OE requirements, Donaldson Filters are built to the highest standard, utilising quality materials and backed by a full aftermarket warranty.

You can always choose top-quality Donaldson filters designed specifically for your engine. As long as you change your filters according to the engine manufacturer's maintenance schedule **using Donaldson filters will not void your engine manufacturer's warranty.** 

## The Proof is in the Performance

Highest performance filtration is the best preventive maintenance for hard-working vehicles. Donaldson Filters deliver increased engine and equipment protection, extended service intervals, reduced downtime and increased operating efficiency. It all adds up to maximising your up-time across your entire operation with filtration solutions from Donaldson.



## **Complete Filtration Solutions**

Donaldson delivers a complete line of innovative filtration solutions, coupled with superior customer service and technical support. With unrivalled research and development, commitment to lean manufacturing and unmatched global reach, Donaldson is your best source for filtration.

From air, oil, fuel and hydraulic filters and accessories, through to dust, mist and fume collection, process filtration, gas turbine filtration and performance membranes; Donaldson's range of filtration products maximise performance and reduce maintenance for a broad range of vehicles and equipment.

Donaldson has an established global distribution network serving customers locally and globally. Our distribution centres are strategically located to quickly and accurately deliver filtration and exhaust products wherever replacement products are needed.



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