HPK02 Max Flow: 20 gpm (76 lpm)

# **HPK02 In-Line Cartridge Filters**

# Working Pressures to:

2000 psi / 13,790 kPa / 137.9 bar

**Rated Static Burst to:** 4500 psi / 31,030 kPa / 310.3 bar

Flow Range To:

20 gpm / 76 lpm

### **Applications**

- High Pressure Circuits
- In-Plant Systems
- Meets HF2 Specification
- Mobile Equipment
- Power Steering Circuits
- Servo Valve Circuits

## **Features**

The HPK02 is a heavy-duty filter built for high pressure applications, with cast aluminum head and impactextruded aluminum housing for strength and durability at relatively lightweight.

Take advantage of our mix and match system of in-stock heads, housings and cartridges – so you can get exactly what you need. HPK02 is available with your choice of visual or AC/DC electrical indicators. Likewise, choose the bypass option that's right for your application – 50 psi (3.5 bar) bypass, or no bypass. Seals made of fluorocarbon or nitrile are available with HPK02. All HF2-sized HPK02 filters contain Synteq<sup>™</sup>, our synthetic filter media designed especially for hydraulic filtration.



## **Beta Rating**

• Performance to  $\beta_{\scriptscriptstyle <4(c)}{=}1000$ 

### **Porting Size Options**

• SAE-12 O-Ring

### **Replacement Filter Lengths**

- 4.37" / 111mm
- 8.12" / 206mm

### **Standard Bypass Ratings**

- 50 psi / 345 kPa / 3.5 bar
- No Bypass

- **Assembly Weight**
- 4.3 lbs / 1.95 kg (short)
- 5.5 lbs / 2.49 kg (long)

### **Operating Temperatures**

• -45° to 250°F (-43° to 121°C)

### **Filter Collapse Ratings**

- 290 psi / 1999 kPa / 20.0 bar (standard)
- 3000 psi / 20,700 kPa / 206.9 bar (high collapse)

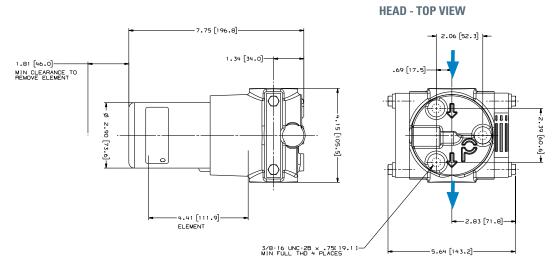




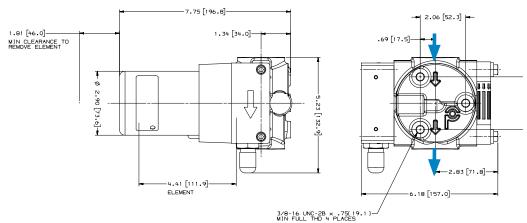
## **HPK02 Specification Illustrations**

#### **ASSEMBLY - SIDE VIEW**

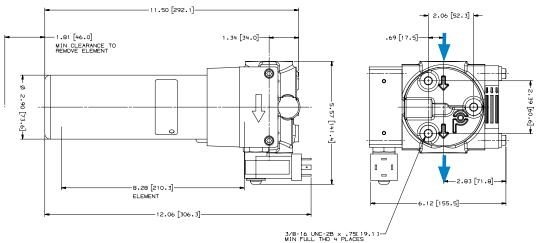
All dimensions are shown in inches [millimeters].



HPK02 with Visual Service Indicator







# **HPK02** Components

## **Filter Choices**

Media Ture	β <sub>x(c)</sub> = 1000	Length		Part No.	Commonto	
Media Type	Rating based on ISO 16889	in	mm	Part NO.	Comments	
DT Synthetic	<4 μm 4.3		112	P566194	DT-9020-4-2UM	
	5 µm	4.39	112	P566195	DT-9020-4-5UM	
	5 µm	4.46	113	P167180	DT-9021-4-5UM, High Collapse	
	8 µm	4.39	112	P566196	DT-9020-4-8UM	
	12 µm	4.39	112	P566197	DT-9020-4-14UM	
	12 µm	4.46	113	P167181	DT-9021-4-14UM, High Collapse	
	23 µm	4.39	112	P566198	DT-9020-4-25UM	
	<4 µm	8.18	208	P566199	DT-9020-8-2UM	
	5 µm	8.18	208	P566200	DT-9020-8-5UM	
	5 µm	8.18	208	P167182	DT-9021-8-5UM, High Collapse	
	8 µm	8.18	208	P566201	DT-9020-8-8UM	
	12 µm	8.18	208	P566202	DT-9020-8-14UM	
	12 µm	8.18	208	P167183	DT-9021-8-14UM, High Collapse	
	23 µm	8.18	208	P566203	DT-9020-8-25UM	



Filter Notes: All Donaldson DT filters utilize glass fiber media with an acrylic-based resin system for the ultimate in chemical compatibility. All Donaldson DT filters are potted with acrylic-based adhesives. Standard collapse DT designs are double wire-backed using acrylic-coated steel mesh for maximum pleat support and dirt capacity. Refer to the table in the Technical Reference Guide for fluid compatibility with our filter media. If filtering diester, phosphate ester fluids, water glycol, water/oil emulsions, or HWCF over 150°F/83°C, use filters with seals made of fluorocarbon. Donaldson "high collapse" filters, with their steel end caps and wire-backed media, are rated to withstand up to 3000 psi/ 20,700 kPa before collapseing. High collapse designs are also potted into machined aluminum endcaps for greater filter integrity in critical applications. The fluorocarbon seal/high collapse filters also use acrylic potting and media seam seals for added chemical compatibility. High collapse designs are double wire-backed using stainless steel mesh.

## **Housing Choices**

## **Head Choices**

Length	Part No.	Port Size	Bypass Rating	Indicators'	Part No.
Short	P167443	SAE-12 O-Ring	50 psi/3.5 bar	Visual indicator, left side	P167728
Long	P167452	SAE-12 O-Ring	No bypass	Visual indicator, left side	P167730

Notes on Indicators:

'Donaldson uses the inlet port as the reference point. "Left side," for instance, means that the indicator mounts on the side of the filter head that is on your left when you face the inlet port.

## Service Indicator Kits (All kits include indicator with mounting block)

Part No.	Bypass Valve Pressure of:	Description		
Visual Service Indicators				
P569632	60 psi / 4.1 bar	35 psi/2.4 bar indicator kit auto reset pop-out button		
P569633	90 psi / 6.2 bar	70 psi/4.8 bar indicator kit auto reset pop-out button		
P567988	60 psi / 4.1 bar	35 psi/2.4 bar indicator kit auto reset pop-out button with thermal lockout and surge control		
P567989	90 psi / 6.2 bar	70 psi/4.8 bar indicator kit* auto reset pop-out button with thermal lockout and surge control		
AC/DC Visual/Electrical Service Indicators				
P569634	60 psi / 4.1 bar	35 psi/2.4 bar indicator kit Hirschmann receptacle 115 VAC/28 VDC, 2 amps		
P569635	90 psi / 6.2 bar	70 psi/4.8 bar indicator kit Hirschmann receptacle 115 VAC/28 VDC, 2 amps		
P567986	60 psi / 4.1 bar	35 psi/2.4 bar indicator kit with thermal lockout and surge control, Hirschmann receptacle, 115 VAC/28 VDC, 2 amps, 4 pin DIN 43650		
P567987	90 psi / 6.2 bar	70 psi/4.8 bar indicator kit with thermal lockout and surge control, Hirschmann receptacle, 115 VAC/28 VDC, 2 amps, 4 pin DIN 43650		



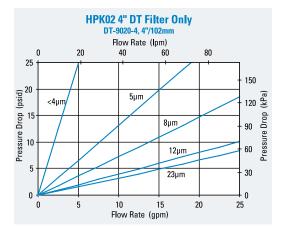


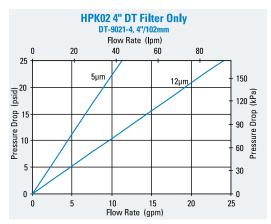
## Indicator Choices (Replacement Indicator Only)

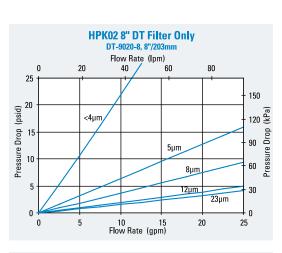
Part No.	Description	Part No.	Description	
P567458	Visual/Electrical indicator with thermal lockout and surge, 35 psid/2.4 bar	P569638	Visual/Electrical Indicator, 35 psid/2.4 bar	
P567459	Visual/Electrical indicator, with thermal lockout and surge, 70 psid/4.8 bar	P569639	Visual/Electrical Indicator, 70 psid/4.8 bar	
P567456	Pop-Up Visual Indicator, with thermal lockout and surge, 35 psid/2.4 bar	P164315	Visual Indicator, bar style, 35 psid/2.4 bar	
P567457	Pop-Up Visual Indicator, with thermal lockout and surge, 70 psid/4.8 bar	P166603	Visual Indicator, bar style, 70 psid/4.8 bar	
P569636	Pop-Up Visual Indicator, 35 psid/2.4 bar	P166134	Blanking plate	
P569637	Pop-Up Visual Indicator, 70 psid/4.8 bar			
ndicator Mounting Block				
P573495	Mounting Block Assembly			

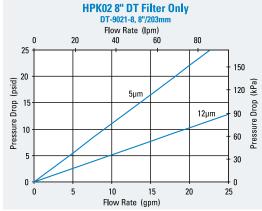
## **Performance Data**













# **HPK02 Service Parts**

#### SERVICE PARTS NOTE:

Some service parts may not be stocked. Please contact your Donaldson sales representative for lead time details.

