DONALDSON DELIVERS CLEAN FUEL AND LUBRICANT SOLUTIONS



Donaldson.

Why Filter Fuels & Lubricants?

Today's sophisticated equipment, such as diesel engines with increased injection pressures, requires higher cleanliness levels than ever before. Donaldson bulk filtration systems save on costly component replacement, prevent unplanned downtime and prevent a decrease in fuel efficiency due to injector wear. In short, **Donaldson reduces your total cost of ownership.** Learn more about all things related to diesel fuel at MyCleanDiesel.com











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DIRTY. DIRT IS BAD.

DIESEL IS

REMOVE THE DIRT. ACHIEVE NORE.

GET A CLEAN SOLUTION.

To ensure that you're pumping clean, dry fuel into your equipment, call or email a Donaldson Clean Solutions expert. No matter where you are or the size of your operation, there's a Clean Solution that will help you **Achieve More.**

Why do I Need Clean Fuel?



As diesel travels from refinery to terminal locations to local bulk storage and finally to your bulk tank, it picks up contamination that is **deadly to today's engines**.

Your local distributor likely delivers diesel that meets or exceeds fuel-industry standards for cleanliness. This may **not be clean enough** for your equipment.

By filtering out dirt, water and other contaminants before your fuel ever touches your equipment, you'll minimise costly downtime, **Keep Running** and **Achieve More.**







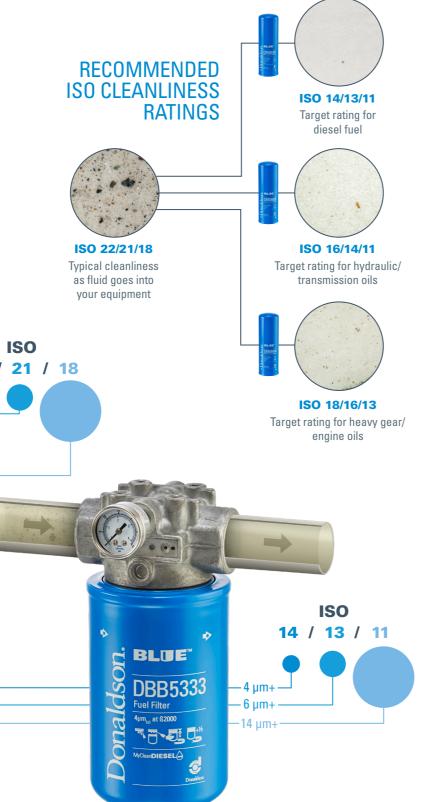


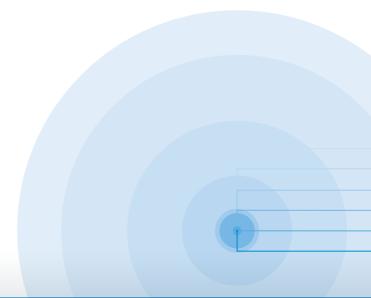
Achieving the Target **Cleanliness of a Fluid**

ISO 4406 contamination codes are a way to express fluid cleanliness. The three numbers correspond to the number of particles 4 microns and larger, 6 microns and larger, and 14 microns and larger present in the fluid. This page illustrates what it means to start with a contamination of ISO 22/21/18 and target a cleanliness of ISO 14/13/11.

ISO 4406 CONTAMINATION CODES

Range of	number of particles pe	er 100 milliliters	your equipment
CODE	MORE THAN	UP TO & INCLUDING	
24	8,000,000	16,000,000	ISO
23	4,000,000	8,000,000	22 / 21 / 18
22	2,000,000	4,000,000	4 μm+
21	1,000,000	2,000,000	—6 μm+—Target rating f
20	500,000	1,000,000	engir
19	250,000	500,000	
18	130,000	250,000	—14 μm+ ———
17	64,000	130,000	
16	32,000	64,000	
15	16,000	32,000	
14	8,000	16,000	
13	4,000	8,000	
12	2,000	4,000	
11	1,000	2,000	IS
10	500	1,000	▶ ⇒ 14 / 13
9	250	500	
8	130	250	DBB5333 -4 µm+
7	64	130	Fuel Filter 6 μm+
6	32	64	4μm _{tel} at 82000 — 14 μm+
5	16	32	
4	8	16	
3	4	8	Dentise
2	2	4	
1	1	2	





DONALDSON DELIVERS Water Protection

Are your bulk fluids passing large amounts of free water downstream - contaminating vehicles and equipment?

Donaldson's water absorbing filter with super absorbent polymer media, DBB0248, will stop flow if large amounts of free water are detected in your ethanol-free fluids. Designing systems with water absorbing filters requires careful sizing considerations. A Donaldson specialist will assist in configuring a system that meets your specific needs for flow and pressure drop.



What is Clean Fuel?



SIZES OF FAMILIAR **PARTICLES IN MICRONS**

100 µm	Grain of Table Salt
80 µm	Human Hair
40 μm	Lower Limit of Visibility
25 µm	White Blood Cell
10 μm	Talcum Powder
8 μm —	Red Blood Cell
2 μm	Bacteria
<.5 μm	Silt
	-

CHOOSING THE IDEAL FILTERS FOR YOUR SYSTEM DOESN'T NEED **TO BE COMPLICATED**

- Select the **right filter** to achieve targeted ISO cleanliness. Proper design of the system will help avoid unnecessary costs.
- Determine the **working pressure** C of the system and select the filter range compatible with that pressure.
- Different **types of fluids** have 2 J different properties. Fluid viscosity plays an important role in restricting the flow through filters. Select a filter that has compatible media-tofluid properties and will maintain adequate flow and avoid excessive pressure drops. See pages 18-19 for filter flow rates and pressure drops.

How Do I Get Clean Fuel?

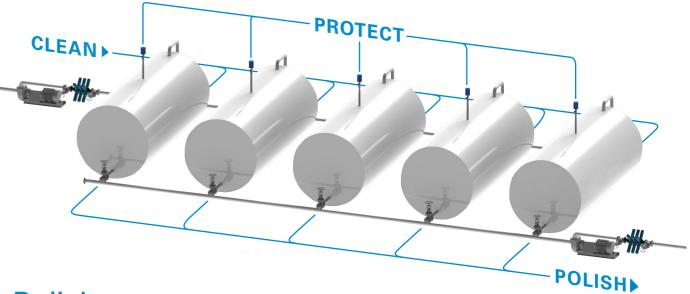




DONALDSON DELIVERS Supeior Bulk Fluid Filtration

Lower Total Cost of Ownership Avoid Unplanned Downtime Maximise Fuel Efficiency Low Installation Costs Custom Designs Modular Solutions Compact Installation Low Inventory Costs Easily Shipped Easily Serviced





Clean.

Donaldson single-pass filtration on the inlet removes contamination before it can enter your storage tank.

Compact and easy to replace, Donaldson filters are an important line of defense in maintaining fluid quality and can be configured for high flow rates while minimising pressure drop.

Protect.

T.R.A.P.[™] Breathers and Reservoir Air Dryers reduce the risk of moisture and contaminants entering a bulk storage tank so fluids are kept clean and dry. Used together, they'll help guard fluids from free water, airborne contamination and microbial growth for as long as they stay in storage.

Polish.

Unstable fluids and the tank itself can be a source of contamination. Final filtration on the outlet with Donaldson filters ensures that targeted ISO cleanliness levels are achieved before fluids are pumped into your equipment.







How Do I Get Clean Fuel?



Achieve More.









Clean Diesel Kits

Donaldson Clean Diesel Kits are the answer to your fuel cleanliness worries. You can't always control the cleanliness of diesel fuel delivered to you, but you can control how clean it is when you pump it into your vehicles and equipment. Donaldson Clean Diesel Kits are easy to install on any fuel dispenser and come with everything needed to filter out even the finest contaminants before they enter your equipment's fuel system.

FEATURES

• Easy to install

- Provides filtration to ISO 14/13/11 diesel cleanliness in a single pass
- Recommended for all diesel and biodiesel blends



• Diesel fuel dispensers

APPLICATIONS

- Mobile service trucks
- Slip tanks

CONFICUENCIAL CO		

Series Filtration

1

Clean Diesel & Oil Carts

Clean Diesel Carts are the perfect solution for fuel tansfer and kidney loop applications.

We offer convenient portable packages which enable off-line filtration to supplement existing filtration to achieve system cleanliness. Use with fixed industrial or mobile equipment to achieve and maintain proper ISO cleanliness levels.

Contraction of the second s	



Bu.F.S.S **Bulk Fuel** Service System

Bu.F.S.S. 12V **Bulk Fuel** Service System

		-		
Part Number	P506057	X011408		
Replacement Filter Elements	DBB8666 Fuel Filter & DBB0248 Water Absorbing Filter			
Optional Filter Elements	DBB8777 Fuel Filter DBB7733 Compact Fuel Filter DBB5333 Compact Fuel Filter			
Target ISO Cleanliness	14/13/11	or better		
Fluid Compatibility	All diesel fuels <4 micron @ Beta 2000 For free and emulsified wa			
Micron Rating & Efficiency				
Water Absorbing Filter				
Power Consumption	240 Volt 50 Hz with 2m cable	12V 35 Amp m		
Max. Flow Range	63 lpm @ 2800 RPM	57 lpm @ 290 RPM		
Pump	Vane pump	Vane pump		
Dimensions	H=1300mm W = 550mm D = 700mm	H = 576mm W = 521mm D = 186mm		
Weight	65 Kgs	34 Kgs		

Part Number X900098 P506073 X900096 X900018 X900097 Max. Flow Range 189 lpm 121 lpm 189 lpm 375 lpm 375 lpm **Fluid Compatibility** All diesel fuels **Target ISO Cleanliness** 14/13/11 14/13/11 16/14/11 16/14/11 16/14/11 Micron Rating & 7 micron 4 micron 7 micron 4 micron 7 micron Efficiency @ Beta 2000 Working Pressure 350 psi / 2413 kPa / 24.1 bar **Element Collapse Pressure** 150 psi / 1034 kPa / 10.3 bar DBB8777 Fuel DBB8666 Fuel DBB8777 DBB8666 Fuel DBB7733 **Replacement Filter** Filter & DBB0248 Filter & DBB0248 Filter & DBB0248 Fuel Filter & **Compact Fuel** Elements Water Absorbing Water Absorbing Water Absorbing DBB0248 Water Filter Filter Filter Filter Absorbing Filter

FOR COMPLETE PROTECTION

We recommend installing a T.R.A.P. Breather to keep airborne contamination and moisture from entering your tank. Always confirm the selected breather is suitable for application flow rates and tank specification. Select from one of the following;

Mobile Tanks

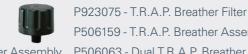
Fixed Tanks to 1000 Litres

Fixed Tanks over 1000 Litres

P767025 - 1/2" BSP Anti-splash P766645 - 3/4" BSP Anti-splash P766646 - 1" BSP Anti-splash



P565616 - Bayonet P506113 - T.R.A.P. Breather Assembly P506063 - Dual T.R.A.P. Breather



P506159 - T.R.A.P. Breather Assembly





See page 13 for Parallel and Series Filtration Flow Paths

Clean Diesel Carts









Part Number

Single Pass

Efficiency

Fluid

ISO Cleanliness*

Compatibility

Recommended

Viscosity Range

Element Collapse

Working

Pressure

Pressure

Burst

Rated Static

Max. Flow

Range**

D.E.R.T.***

Nominal

Dimensions

Operating

Temperature

**

Compact

Fuel Filter

DBB7733

16/14/11

7 micron

@ Beta 2000

121 lpm / 32 gpm

119 mm OD (4.7") x

191 mm L (7.5")

Fuel Filter

DBB8666

14/13/11

4 micron

@ Beta 2000

All diesel fuels

<100 cSt

Yes

Compact

Fuel Filter

DBB5333

14/13/11

4 micron

@ Beta 2000

Fuel and Lubricant Filters

Premium Donaldson Blue® Clean Solutions filters provide unsurpassed cleanliness in a single pass. They are suited to inlet and outlet filtration applications. Their spin-on design enables fast and simple filter changes without special tools and provides greater protection from contamination during service than traditional cartridge style filters.

Donaldson Blue bulk fluid filters incorporates our best technology and construction to handle all fuels and lubricants in all operating environments. Donaldson Electrostatic Reduction Tehchnology (D.E.R.T.[™]) prevents filter media damage from electrostatic discharge. Epoxy is used in filter construction for increased fluid compatibility. E-coating provides maximum corrosion resistance and epoxy adhesion. Viton® O-rings provide reliable sealing and maximum fluid compatibility. Viton® is a registered trademark of E.I. DuPont de Nemours and Company.

FEATURES

- Highly efficient, state-of-the-art filter media and design
- Unsurpassed filter efficiency
- Cleans to target ISO cleanliness in a single pass • Modular design can be configured for
- virtually any flow rate or usage level
- Fast and easy to service



APPLICATIONS

- Single pass filtration for clean fluid transfers
- High efficiency kidney looping
- Inlet and outlet filtration at bulk storage tanks
- Dispenser "polishing" filtration on fuel pumps and hose reels
- Mobile and stationary applications



Filter media damage from Electrostatic Discharge (ESD).

D.E.R.T.[™]

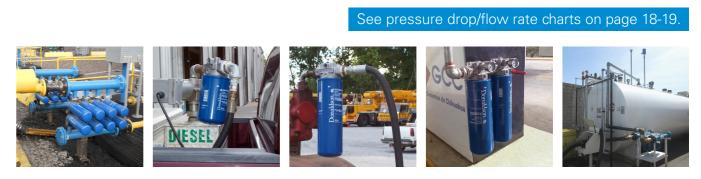
Donaldson Electrostatic Reduction Technology

Electrostatic discharge can be created when diesel fuel or light oils pass through filter media at high flow rates.

The fluid being filtered may have inadequate conductivity to dissipate the charge generated by high flow filtration applications. The electrical charge can build-up in the fluid until it discharges or sparks across the filter, burning holes in the filter media and letting through harmful contaminants.

Donaldson's proprietary Electrostatic Reduction Technology neutralizes electrical charge and prevents damage to the filter media. This enables efficient single pass fuel filtration in high flow applications.

*Select the proper filter by fluid type and OE recommended ISO code. Do not over-filter fluids. Doing so may result in the stripping of beneficial additives. "Actual flow rate varies based on fluid viscosity, pumping pressure and filter loading. ***DERT™ Donaldson Electrostatic Reduction Technology prevents media damage during high flow fuel applications



Fuel and Lubricants Filters

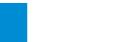


ter	Fuel Filter	Light Oil	Heavy Oil	Water Absorbing		
666	DBB8777	Filter DBB8665	Filter DBB8664	Filter		
00	0000777	DDD0003	000004	Not		
11	16/14	1/11	18/16/13	Applicable		
on 2000	7 micron @	Beta 2000	25 micron @ Beta 2000	Not Applicable		
		Transmission and hydraulic oil	Engine and gear oil, Glycol	Ethanol- free fluids		
<500 cSt <3000 cSt <1500 c						
350 psi / 2413 kPa / 24.1 bar						
150 ps	si / 1034 kPa / 10.3	3 bar				
800 ps	si / 5516 kPa / 55.2	2 bar				
2	246 lpm / 65 gpm		246 lpm / 6	65 gpm		
			No			
	119 mm OE) (4.7") x 362 mr	n L (14.25")			
-40 to	245 °F / -40 to 11	8 °C				

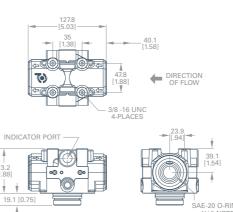




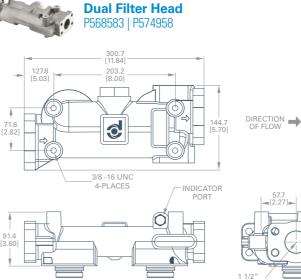


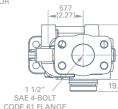












Dual Head With Parallel Flow Path Single Head Flow Path ow Out Flow In



Clean Solutions filter heads feature robust, aluminium construction with steel inserts to minimize metal-to-metal galling between the head and the filter, even when used with diesel fuel.

The threaded insert contains an O-ring seal to completely seal the clean side of the filter from the dirty side for maximum single pass protection. Viton® seals are compatible with a wide range of fluids and maintain their integrity in cold weather.

For maximum cleanliness, use Clean Solutions filter heads with Donaldson Blue bulk fluid filters. Viton® is a registered trademark of E.I. DuPont de Nemours and Company.

FEATURES

- Steel inserts are safe to use with diesel fuels
- Threads contain an O-ring to completely seal the clean side from the dirty side of the filter
- Heads are pre-ported for optional pressure gauges and service indicators



		Filter Head
	Part Number	P570329
-	Connection	SAE-20 O-rin
	Filter Quantity*	1
	Max. Flow Range**	246 lj
	Fluid Compatibility	
	Working Pressure	
	Rated Static Burst	
	Operating Temperature	
	Indicator Port	
	Materials	Alumi
	Compatible Filters	

-

APPLICATIONS

- For use with Clean Solutions filters
- Compatible with all diesel fuels and lubricants









Dual Filter Head 50psi Bypass Valve

Part Number	P570329	P570330	P568583	P574958		
Connection	SAE-20 O-ring	1¼" NPTF	1½" SAE 4-Bolt Code 61 Flange	1½" SAE 4-Bolt Code 61 Flange		
Filter Quantity*	1	1	2	2		
Max. Flow Range**	246 lpm	/ 65 gpm	473 lpm ,	/ 125 gpm		
Fluid Compatibility	All diesel fuels and lubricants					
Working Pressure		3 kPa / 24.1 bar				
Rated Static Burst		800 psi / 5516	kPa / 55.2 bar			
Operating Temperature						
Indicator Port	Use to adapt pressure gauges or samping ports (sold separately see page 26-27)					
Materials	Aluminium head with threaded steel inserts and $Viton^{\circledast}$ seals					

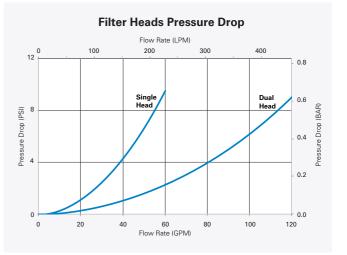
DBB5333, DBB7733, DBB8666, DBB8777, DBB8665, DBB2533, DBB8664, DBB0248

*Filters sold separately **Actual flow rate varies based on fluid viscosity, pumping pressure and filter loading.

Flow In ----











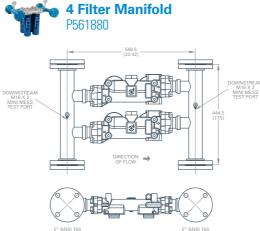


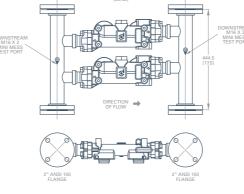


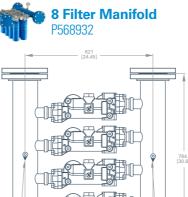


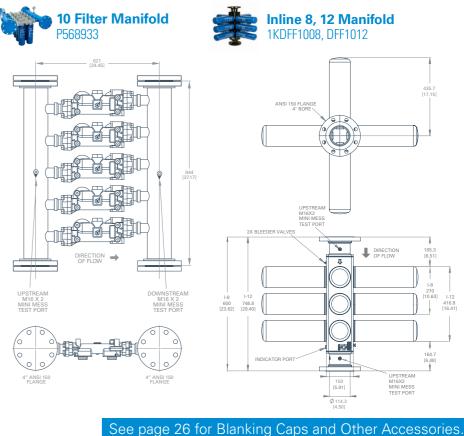
FEATURES

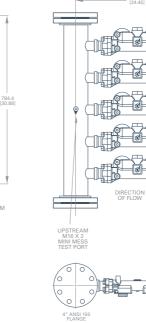
- Fast, easy and safe to service
- Requires no electrical or air hook-ups
- Large capacity in small footprint
- Flexible mounting options (horizontal or vertical)
- Cost effective high capacity system











	**Filters sold separately
v	umning pressure and filter loading

Manifolds

Clean Solutions Filter Manifolds expand capacity or increase flow rate beyond the capability of a single or dual filter head. Two or more manifolds can be plumbed together to accommodate even larger flow rates.

Manifolds split flow evenly between the individual filters. Fluid passes through only one of the filters on its way across the manifold. Dividing the flow between multiple filters plumbed in parallel reduces the pressure drop through each filter.

The combination of Clean Solutions manifolds and filters ensure that your equipment receives the cleanest possible fuel and oil.

011.				-			
		4 Filter Manifold	8 Filter Manifold	10 Filter Manifold	Inline 8 Manifold	Inline 12 Manifold	
	Part Number	P561880	P568932	P568933	1KDFF1008	1KDFF1012	
Don	Filter Quantity**	4	8	10	Up to 8	Up to 12	
	Mounting Connection	2" ANSI 150 Flange	/" /NST16() Flange	
	Max. Flow Range***	946 lpm / 250 gpm	1893 lpm / 500 gpm	2271 lpm / 600 gpm	1700 lpm / 450 gpm	2650 lpm / 700 gpm	
	Shipping Weight	64 kg / 140 lbs	141 kg / 310 lbs	177 kg / 390 lbs	46 kg / 102 lbs	58 kg / 128 lbs	
-lefte	Pressure Gauges		2 pcs 0-160	psi / 0-11 bar gaug	es included		
	Sampling	Includes up-stream and down-stream mini-mess sampling ports with M16 x 2 thread					
	Fluid Compatibility	All diesel fuels and lubricants					
	Working Pressure		psi / 1792 kPa / 17.9 up to 30°C / 100°F) bar	145 psi / 1000 kPa / 10 bar	150 psi / 1034 kPa / 10.3 bar	
	Construction	Painted carbon	steel pipe with alu	minium heads	Painted ca	rbon steel	
Compatible Filters			DBB5333, DBB7733, DBB8666, DBB8777, DBB8665, DBB2533, DBB8664, DBB0248				
	Operating Temperature		-40 1	to 118 °C / -40 to 24	ŀ5 °F		
						**Filters sold separate	

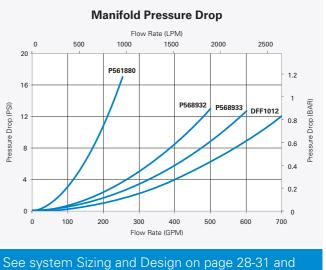
***Actual flow rate varies based on fluid viscosity, pumping pressure and filter loading.

Manifolds



APPLICATIONS

- Bulk fuel and lubricant filtration and water removal
- High flow transfer into or out of tanks and dispensing equipment
- Hard-to-filter high viscosity oils
- Inline industrial filtration of gear oils and lubricants
- Kidney loop applications



pressure drop / flow rate curves on page 18-19.

Clean Fuel & Lubricant Solutions • 15



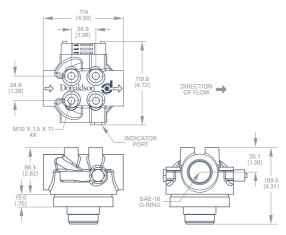




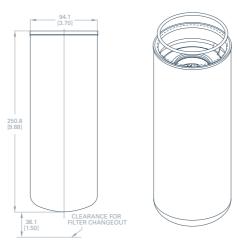
FEATURES

- Up to 1000 psi / 6894 kPa / 68.9 bar working pressure
- Extended life filters with high dirt holding capacity
- Easy disposal with recyclable can and incinerable element
- Compact design requires only 1.5" / 38 mm clearance for servicing









WARNING

THERMAL EXPANSION Donaldson highly advises following the pump manufacturer's relief recommendations. Pump manufacturers offer relief valves to protect against over pressurization. A mere 5.5 °C / 10 °F increase in oil temp can add 450 psi / 3103 kPa / 31 bar to the system while the pump is shut off.

Bulk hP Filters and H	leads
-----------------------	-------

Filtering oil prior to dispensing into equipment is critical to meet the ISO cleanliness specifications demanded by today's OEM's. Donaldson Bulk hP filters provide high efficiency filtration in a single pass.

Service shops use high pressure pumps to force oil through long lengths of piping and hose reels prior to dispensing into equipment. Donaldson Bulk hP filters remove contaminants delivered in oil and picked up in storage or delivery lines during final transfer. They ensure the required ISO cleanliness level is met every time.





	hP Single Head	hP Head with Bypass			
Part Number	P566023	P566024			
Working Pressure	1000 psi / 6894 kPa / 68.9 bar				
Indicator	Yes				
Bypass Valve	No Yes - 50 r 345 kPa / 3				
Connections SAE-16 O-ring					



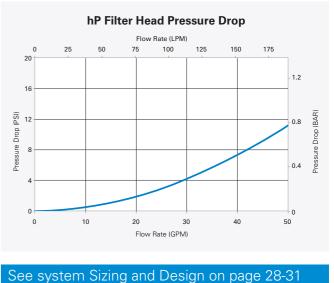
	Bulk hP Filter	Bulk hP Filter	Bulk hP Filter			
Part Number	P565184	P565185	P565183			
Target ISO Cleanliness	14/13/11	16/14/11	18/16/13			
Fluid Compatibility	55 14/13/11 16/14/11 18/16 Petroleum based oils Petroleum based oils 189 lpm / 50 gpm 4 micron 8 micron 14 mi @ Beta 2000 @ Beta 2000 @ Beta 2000 1000 psi / 6894 kPa / 68.9 bar 300 psi / 2068 kPa / 20.7 bar					
Max. Flow Range		189 lpm / 50 gpm				
Efficiency			14 micron @ Beta 2000			
Working Pressure	1000 psi / 6894 kPa / 68.9 bar					
Element Collapse Pressure	Filter Filter Filter P565184 P565185 P56518 14/13/11 16/14/11 18/16/13 Petroleum based oils Petroleum based oils 14/13/11 189 lpm / 50 gpm 14/13/11 8 micron @ Beta 2000 189 lpm / 50 gpm 14 micron @ Beta 2000 1000 psi / 6894 kPa / 68.9 bar					
Application	Filter Filter Filter Filter P565184 P565185 P566 14/13/11 16/14/11 18/1 Petroleum based oils Petroleum based oils 189 lpm / 50 gpm Main and a micron @ Beta 2000 8 micron @ Beta 2000 14 m Beta 2000 9si / 6894 kPa / 68.9 8 micron @ Beta 2000 Hydraulic, gear, transmission and engine oils 14 m		engine oils			
Rated Static Burst	220	0 psi / 15,168 kPa / 151.7	7 bar			

Bulk hP Filters and Heads



APPLICATIONS

- Lube shops
- Mobile service trucks
- Other higher pressure single pass applications



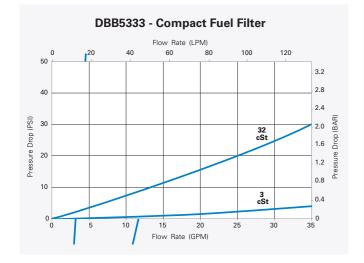
and pressure drop / flow rate curves on page 19.

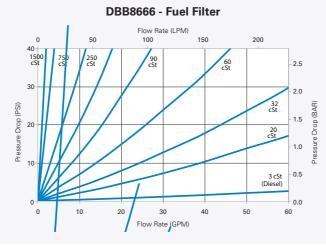


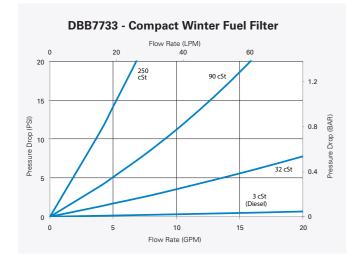


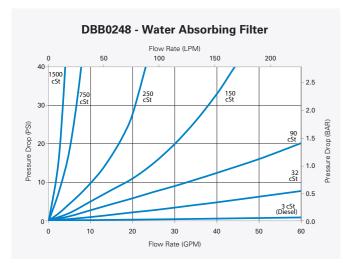
Flow Rates and Pressure Drops

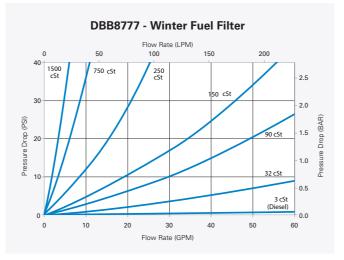
FUEL AND WATER ABSORBING FILTERS





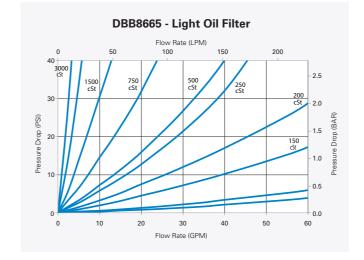


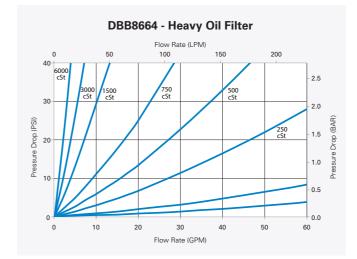


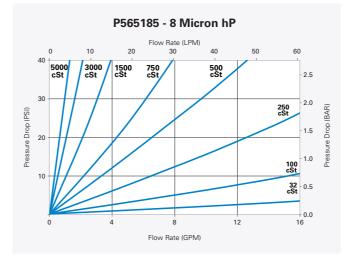


Flow Rates and Pressure Drops

LUBRICANT FILTERS

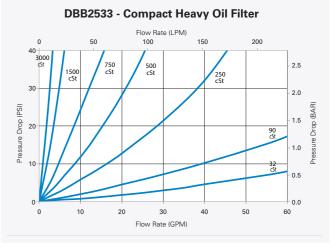


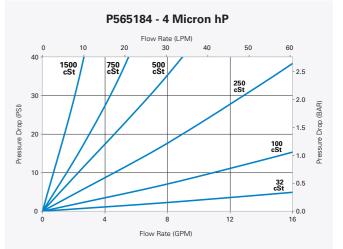


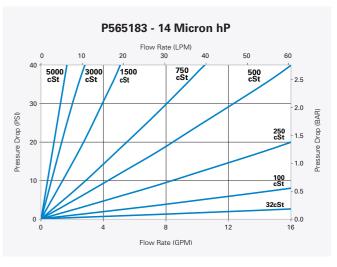


Flow Rates and Pressure Drops















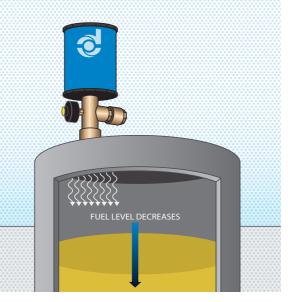
FEATURES

- High efficency air filtration
- Longer life and lower airflow restriction than typical silica gel breathers
- Self-regenerating moisture adsorption
- Easy to service

APPLICATIONS

- For use with all diesel fuels and lubricants
- Above and below ground tanks
- Mobile service trucks
- Indoor or outdoor applications
- Most tanks up to 37,854 litres / 10,000 gal. (large tanks may require multiple units)





T.R.A.P.[™] Breather Assemblies

The Thermally Reactive Advanced Protection (T.R.A.P.[™]) Breather assembly protects the fluids in your storage tank from airborne particulate moisture contamination and ambient moisture.

It combines a high capacity 3 micron air filter with a deliquescent breather and dries itself when air is expelled from the tank. This self-regenerating capability of T.R.A.P.[™] enables extended life and functionality.

Keep your fluids clean and dry with a Donaldson T.R.A.P.[™] Breather.

Tanks sizes above 37,854 I / 10,000 gal may require multiple units and pressure vaccum relief valves. **Contact Donaldson for assistance.**



T.R.A.P.

Breathe



T.R.A.P. Pressure & Vacuun

Breather Assembly

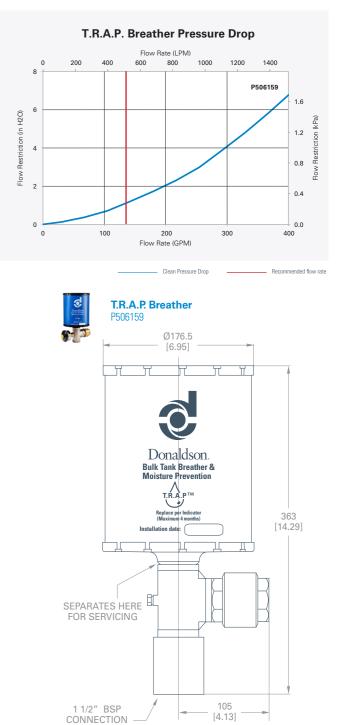


Dual T.R.A.P. Pressure & Vacuum Breather Assembly

	Breather	Breather Assembly	Vacuum Breather Assembly					
Assembly Part Number	P506159	P506113	P506063					
Efficiency		97% efficient @ 3 micron						
Max. Flow Range	For inlet or outlet flow u	ip to 500 lpm maximum	For inlet or outlet flow up to 1,000 lpm					
Overflow Check Valve	Opens at 2.32 psi / 15 kPa	Opens at 2.32 psi / 15 kPa N/A N/A						
Standard PV Settings	N/A 3.1" H ₂ O Vacuum and 6.7" H ₂ O Pressure N/A API2000							
Compliance	N/A	API2	2000					
Operating Temperature	-40 to 200 °F / -40 to 93 °C							
Fluid Compatibility	For use with all diesel fuels and lubricants							
Indicator	Standard mechanical	12450-400 Ma	gnahelic gauge					
Height	410 mm / 16" 520 mm / 23.5" 656 mm / 25							
Construction	ABS housing, Urethane end caps, brass	ABS, Urethane, Alur	ninium, Steel, Brass					
Connection	1½" BSP female 2" BSPT socket							
Replacement filter	P9230	175 x 1	P923075 x 2					

T.R.A.P.[™] Breather





WARNING

Always locate your tank's name plate and cross check against the flow chart above to ensure safety. Use maximum flow INTO tank for validating pressure rating and flow OUT OF tank for vacuum ratings. **DO NOT EXCEED TANKS SAFE PRESSURE OR VACUUM**.

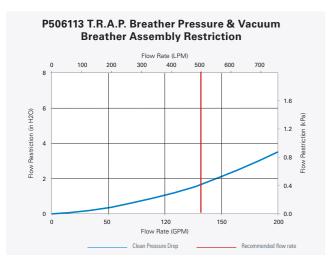




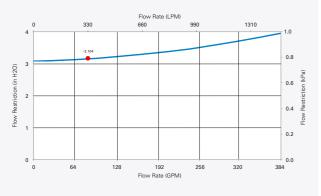


Flow Rates and Pressure Drops

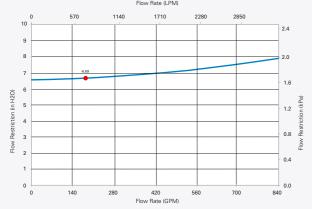
T.R.A.P. BREATHER PRESSURE & VACUUM BREATHER ASSEMBLIES

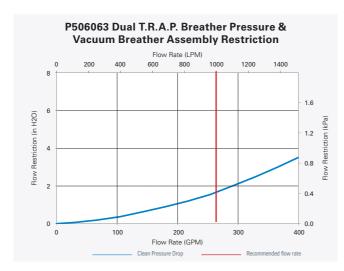


P506113 T.R.A.P. Breather Pressure & Vacuum Breather Assembly Vacuum

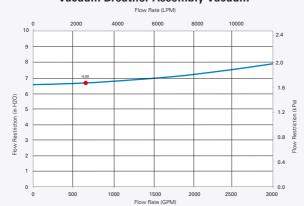


P506113 T.R.A.P. Breather Pressure & Vacuum Breather Assembly Pressure

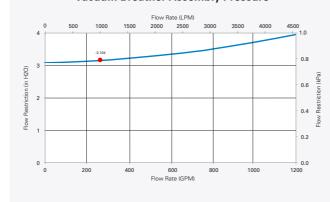




P506063 Dual T.R.A.P. Breather Pressure & Vacuum Breather Assembly Vacuum



P506063 Dual T.R.A.P. Breather Pressure & Vacuum Breather Assembly Pressure



Reservoir Air Dryer

The Donaldson Reservoir Air Dryer eliminates the need to continually replace conventional desiccant breathers, enhancing reservoir breathing systems by continuously purging and dehydrating reservoir headspace.

With no electrical requirements, the Donaldson Reservoir Air Dryer combats atmospheric ingression of moisture by introducing a steady stream of clean, dry air to the reservoir. This constant airflow

helps sustain optimal conditions and prevents the formation of condensation and rust in the reservoir, minimizing the potential for particulate and water ingression through reservoir access points.

When combined with a T.R.A.P. Breather, the complete system keeps moisture and contamination out, even if fluid flow rate out of the tank surpasses the Reservoir Air Dryer flow rate into the tank.

• Lu

• Di

Reservoir Air Dryer

Assembly Part Number	P575852
Efficiency	Reduces dew point as much as
Outlet Flow Volume @ 100 psi and dew point suppression	0.5 scfm (14.2 slpm) ma
Inlet Air required @ 100 psi	0.8 scfm (22.7 slpm) ma
Pre-Filter Condition	Visual Indicator (Green
Pressure Regulator	Dial Gauge
Coalescer Drain	Automatic Float Typ
Max Working Pressure	116 psi (800 kPa / 8.00
Max Operating Temperature	125°F (52°C)
Fluid Compatibility	Petroleum and Phosphate Ester Flu
Inlet/Outlet Connection	14." NPT
Mounting Bracket	3/8" - 16 UN Threaded
Weight	<5 lbs (<3 kgs)
Replacement	Coalescing Pre-Filt

'The Reservoir Air Dryer is not recommended for use on gasoline holding tanks or for the head space of any flammable liquid (Flash Point of 100F/38C)

Reservoir Air Dryer



FEATURES

The clean, dry air sweep dehydrates the reservoir head space and removes dissolved moisture from exposed oils and fuel
Operates with standard plant air; instrument quality air is not required.

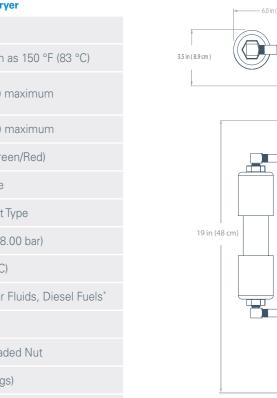
Submicron coalescing air filter collects oil and water and fine particles present in the air
Automatic drain purges captured liquid with no intervention required

Visual indicator monitors filter condition
Membrane air dryer reduces plant air dew point by as much as 83°C / 150°F

• Pressure regulator depressurizes the air and ensures that the proper flow rate of air is introduced into the reservoir

APPLICATIONS

- Lubricant system
- reservoirs
- Diesel storage tanks
- Oil storage tanks
- Gear boxes
- Hydraulic system
 reservoirs



ter







DEF Filter

P575058 1" BSPT

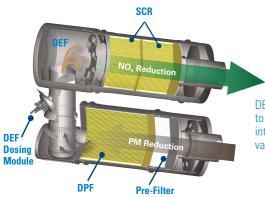
Housing includes mounting



Clean DEF Filter

Today's Selective Catalytic Reduction (SCR) emissions control systems require clean Diesel Exhaust Fluid (DEF) for precise dosing and complete atomization to occur. However, contamination from transfer and storage or corrosion from incompatible materials can prevent your SCR system from getting the clean DEF it needs for proper operation.

The Donaldson DEF filter catches contaminants before they reach your vehicle or equipment and the onboard DEF filter. Clean DEF ensures proper function of the SCR and extends the life of the onboard DEF filter.



DEF must be clean for proper dosing to occur and turn NOx from exhaust into harmless nitrogen and water vapor

FEATURES

- 1 micron at beta 5000 efficency
- 316 stainless steel housing
- Precise knife edge internal seal
- Heavy duty construction
- Maximum working pressure
- of 300 psi
- Leak-free O-ring seal
- Integrated gauge/sample ports
- Replacement filters available individually

APPLICATIONS

• DEF dispensers up to 38 lpm / 10 GPM



		bracket and filter wrench
	DEF Filter Element	t P575059 sold separately ng P575060 replacement part 1 micron @ Beta 5000 (99.98%) 10 gpm / 38 lpm 300 psi / 2068 kPa / 20.7 bar ature 12 to 122 °F / -11 to 50 C°
	DEF Housing O-ring	P575060 replacement part
	Micron Rating & Efficiency	
	Max. Flow Range	10 gpm / 38 lpm
	Working Pressure	300 psi / 2068 kPa / 20.7 bar
	Operating Temperature	12 to 122 °F / -11 to 50 C°
DEF Housing O-ring P575060 replace Micron Rating & Efficiency 1 micron @ Be (99.98%) Max. Flow Range 10 gpm / 38 Working Pressure 300 psi / 2068 kPa Operating Temperature 12 to 122 °F / -11 Housing Construction 316 stainless, El Filter Material Polypropylene, EPI Indicator Port ¼" NPT, upstreadowns	316 stainless, EPR O-ring	
	Filter Material	Polypropylene, EPDM gaskets
	Indicator Port	
	Drain Plug	1⁄4 " NPT

DEF Filter Housing

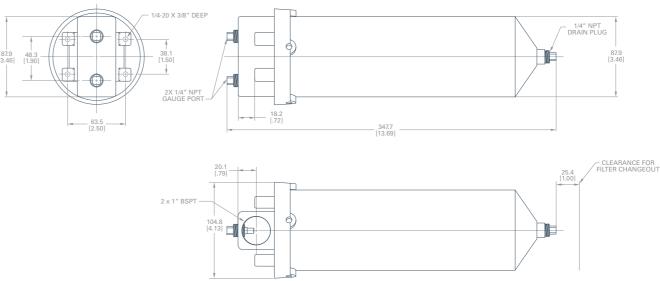
PART NUMBERS

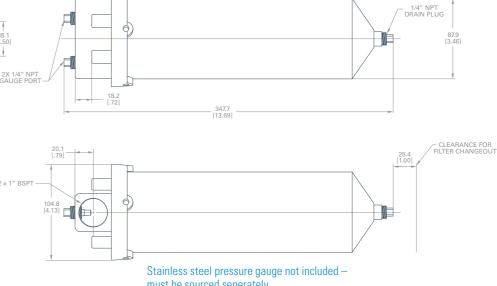
- P575058 DEF Filter Housing 1" BSPT
- P575059 Clean DEF Filter
- P575060 DEF Housing Replacement O-ring

MOUNTING BRACKET



DEF Filter Housing P575058



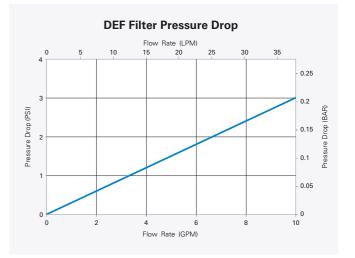


DEF IS HIGHLY CORROSIVE. All pipe fittings must be compatible with DEF. Most plastics as well as stainless steel are acceptable. Carbon steel, zinc, aluminium, brass, copper, etc. are not recommended due to undesirable chemical reactions. If any of these materials are used in your system they should be immediately replaced with a compatible material.



Clean DEF Filter





must be sourced seperately.







Part Number	Description	Application
P562709	Pressure Gauge, 0-160 psi / 1103 kPa / 11.0 bar	For Clean Solutions manifolds, stem mount, 2½" diameter, use with P563809 adapter
P573681	Pressure Gauge, 0 – 60 psi / 414 kPa / 4.1 bar	For single and dual heads, ¼8" NPT, center back mount, 42mm diameter, use with P573682 adapter
P573682	Upstream Pressure Gauge Adapter	For single and dual heads, $1\!/_8$ " NPT
P563809	Direct Gauge Adapter	For Clean Solutions manifolds, M16 x 2 to 1/4" NPT adapter, use to mount pressure gauge to test point

SAMPLING TOOLS

Part Number	Description	Application
P573414	Upstream Sampling/Indicator Port Adapter	For single, dual heads, and hP heads, SAE-4, use with P563224 for sampling
P573415	Downstream Sampling/Indicator Port Adapter	For single, dual heads, and hP heads, SAE-4, use with P563224 for sampling
P563224	Test Point	For use with P573414 and P573415 adapters SAE-4 to M16 x 2
P563212	Test Point	For all Clean Solutions manifolds, $1\!/_8$ " NPT to M16 x 2
P563215	Test Point	For dual heads, ¼ BSPP to M16 x 2, use with P506071 flange, P506037 B.O.S.S. and P506057 Bu.F.S.S.
P563255	Test Point Hose Assembly, 1220mm	1620 series M16 x 2 thread, for use with P563212, P563215 and P563224 mini mess test points

TEST KIT

Part Number	Description
X009329	Patch Test Kit
P567869	Membrane filter kit
P567860	Solvent Dispensing Filter
P567865	Analysis Cards
P567861	120 ml Sample Bottle

Accessories

Part Number	Description	Application
P506071	4-Bolt Code 61 Flange to 1½" BSPP Adapter ¼"BSP, ¼" NPT ports (plugged)	Adapts P568583, P574958 Dual Head to 1½" BSPP
P506101	4-Bolt Code 61 Flange to 1½" BSPP Flange Connection Kit	Use with 1 x P506071 Flange to connect two dual heads in series
P573642	Threaded Pipe Nipple	11/4" NPT, for connecting two P570330 single heads in series
P164050	Threaded Insert O-rings	Replacement O-rings for heads and manfiolds, Viton, not for use on hP
P506076	SAE 20 O-ring to 1" BSPT Male	Adapts P570329 Single filter head to 1" BSPT male
P506112	Pressure & Vacuum Valve 2"	Use with 1 x P923075 T.R.A.P. Breather or P506113 Single T.R.A.P. Breather Assembly
P506091	Pressure & Vacuum Valve 3"	Use with 2 x P923075 T.R.A.P. Breathers P506063 Dual T.R.A.P. Breather Assembly

PRESSURE GAUGES AND SERVICE INDICATORS

Part Number	Description	Application
P174396	Electrical Service Indicator 50 psi / 345 kPa / 3.45 bar	Use with all Clean Solutions heads and manifolds, microprocessor compatible
P574177	Visual Service Indicator 50 psi / 345 kPa / 3.45 bar	For single Bulk hP heads, industrial grade green to red
P165965	Visual Service Indicator 25 psi / 172 kPa / 1.72 bar	For single Bulk hP heads, industrial grade green to red
X220074	Remote Mount Visual Indicator Kit $4^{\prime\prime}$ H ₂ O / 0.14 PSI, 1kPa, connection 1/8" NPT or 3mm ID Hose, Bracket Mount	For use with P506159 T.R.A.P. Breather Assemblies
X220097	Remote mount visual indicator, 0.11PSI/0.75kPa/3″H2O	For use with P506159 T.R.A.P. Breather Assemblies
P639453	Visual Service Indicator Connector M10 x 1.5 - 15.5 mm ID	For use with X220097 Indicator

Accessories



Application

Test kit for measuring fluid cleanliness

Spares for Patch Test Kit, purchase as 1 pack of 100 patches

Spares for Patch Test Kit, purchase in multiples of 1

Spares for Patch Test Kit, purchase in multiples of 50

Spare for Patch Test Kit



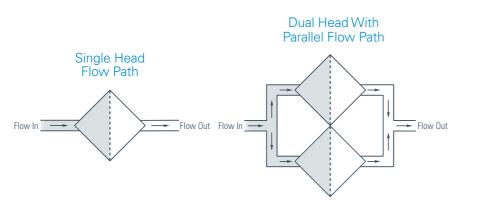
Donaldson

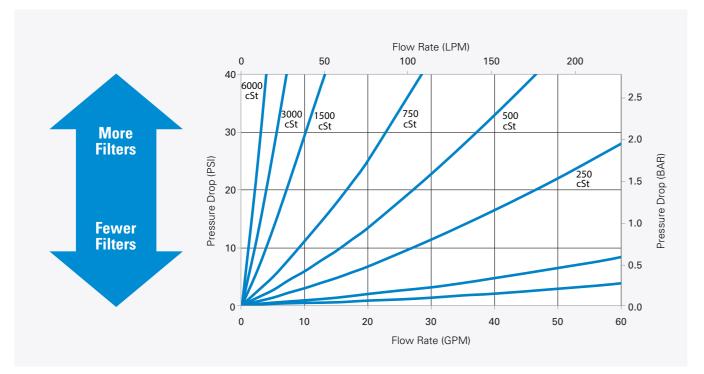
Bulk filtration systems must be designed properly to meet the desired ISO cleanliness code while maintaining the existing flow rates. The filter type and quantity of filters varies based on the desired cleanliness, system pressure and flow rate.

Increasing the **flow rate** will

increase the pressure drop across a filter. If the pressure drop is too high, system flow rate can be reduced or damage to the filter can occur. To reduce the pressure drop, increase the number of filters in the system.

The chart below demonstrates the pressure drop experienced by a filter with various viscosities and flow rates. The steeper the pressure drop curve, the more filters that must be added to the system.





Addditional filters plumbed in parallel will decrease the flow rate per filter, lowering the pressure drop and allowing existing flow rates to be maintained

The Importance of Temperature in Sizing Your Filtration System

Fluid viscosity, measured in centistokes (cSt) or Saybolt Seconds Universal (SSU or SUS), is the resistance of a fluid to flow (thickness of fluid). Low viscosity fluids pass through filters with less resistance than high viscosity fluids. Higher fluid viscosities have higher pressure drops due to greater resistance passing through the media.

The colder the fluid, the higher the viscosity, so the lowest potential temperature of the fluid during filtration is the best measure for sizing a bulk filtration system. Due to the high specific heat capacity of fluids, the lowest ambient temperature may not be an accurate reflection of the actual fluid temperature. Avoid oversizing your system by using the stored fluid temperature and not the lowest ambient temperature, which tends to be lower than the temperature of the fluid in storage or transport.

FUEL/OIL KINEMATIC VISCOSITY COMBINED WITH TEMPERATURE IN CENTISTOKES CST

SAE Ge	ear Oil				75W		80W	85W		90	14		
SAE En	gine Oil		5W	10W	W 20		30	40	50				
ISO Gra	ade		15	22	32	46	68	100	150	220	320	460	680
°F	°C	Diesel											
248	120				4	4	6	7	9	12	13	18	23
230	110				4	6	7	9	12	15	19	24	30
212	100		1	5	5	7	9	11	15	19	25	32	41
194	90		3	5	7	9	11	15	20	26	34	44	58
176	80		5	7	9	11	15	20	27	36	48	63	85
158	70		6	9	11	15	20	28	39	52	71	95	130
140	60		8	12	15	21	29	40	57	80	110	151	211
122	50		11	15	22	30	43	62	99	128	181	254	365
104	40	1	15	22	32	46	68	100	150	220	320	460	680
86	30	2	21	32	51	76	116	175	271	409	613	907	1,380
68	20	3	33	51	87	135	214	334	536	838	1,290	1,980	3,130
50	10	4	52	87	162	264	438	711	1,190	1,920	3,070	4,870	8,020
32	0	5	85	180	340	585	1,020	1,720	2,990	5,060	8,400	13,900	23,900
14	-10	9	185	375	820	1,500	2,770	4,880	8,890	15,700	27,200	47,000	85,000
-4	-20	15	400	800	2,350	4,650	91,20	16,800	32,300	60,000			

System and Sizing







Temperature greatly impacts fluid viscosity. Consider that ISO 32 oil at 40 °C / 104 °F has the same viscosity as diesel fuel (similar to water). When temperatures drop to -20 °C / -4 °F, the viscosity of that ISO 32 oil increases dramatically to over 2,000 centistokes, which is similar to honey at room temperature.





Steps to Sizing a Bulk Application

Define product flow rate, fluid type and pressure drop restriction. New systems should ideally have less than 10 psi / .69 bar pressure drop for fuel and 15 psi / 1 bar pressure drop for lubricants. Use the table on the page 29 to determine fluid viscosity using the fluid type and temperature.

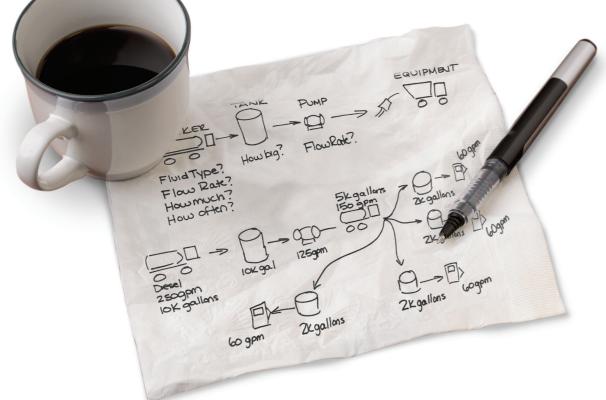


FLOW RATE:

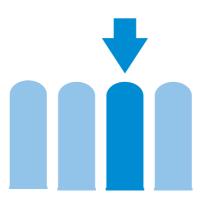
FLUID TYPE:

	_	





Select the appropriate filter based on desired ISO cleanliness code and working pressure (see page 10 and 11).



YOU DON'T NEED TO DO IT ALONE.

Let a Donaldson specialist assist you by providing recommendations on sizing, selection and positioning of Donaldson filters. You can help us design your system by providing:

Responses to steps 1-4 above.

A schematic of your fluid transfer process (hand sketches work great), and/or

Photographs of your site (tanks, inlets and outlets).

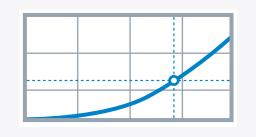
Just call 1800 FILTER (1800 345 837) to get started.

System and Sizing





Determine the filter pressure drop using the flow rate and the fluid viscosity according to the appropriate chart on pages 18 – 19. Add the manifold pressure drop using the flow rate on page 15 to calculate total pressure drop.



Divide total pressure drop through one filter by the desired system pressure drop. This number is equal to the quantity of filters required to clean the fluid properly at the determined flow rate. If the pressure drop is more than 10 psi / 0.69 bar pressure drop for fuel and 15 psi / 1 bar pressure drop for lubricants, increase filter assembly size.





Global Presence with a Local Touch

At Donaldson, we've built a strong, flexible and responsive distribution network to serve our customers around the world.

Localized Manufacturing – It starts with 30+ manufacturing locations around the world – producing most filters in the regions where they're used.

Primary Distribution Centers – Filters then move to our regional warehouses and distribution center hubs – meaning the filters you need are never far away.

Logistics – We work with a network of transportation and logistics companies, consolidators and cross-docking facilities to deliver products to distribution partners quickly and efficiently.

Distribution Partners – We've built one of the largest, strongest and most responsive distributor networks in the filter industry – meaning you can find the filters and support you need, nearly anywhere in the world.





Donaldson Australasia Pty Ltd Wyong, NSW, 2259

+61 2 4350 2000 (AU) +64 9 579 2790 (NZ)

donaldson.com

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As a global organization, we have offices throughout the world. Please direct your inquiry to **clean.solutions@donaldson.com**

This will enable us to address your inquiry in the shortest possible time.

South Africa

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Japan

. Korea

India